

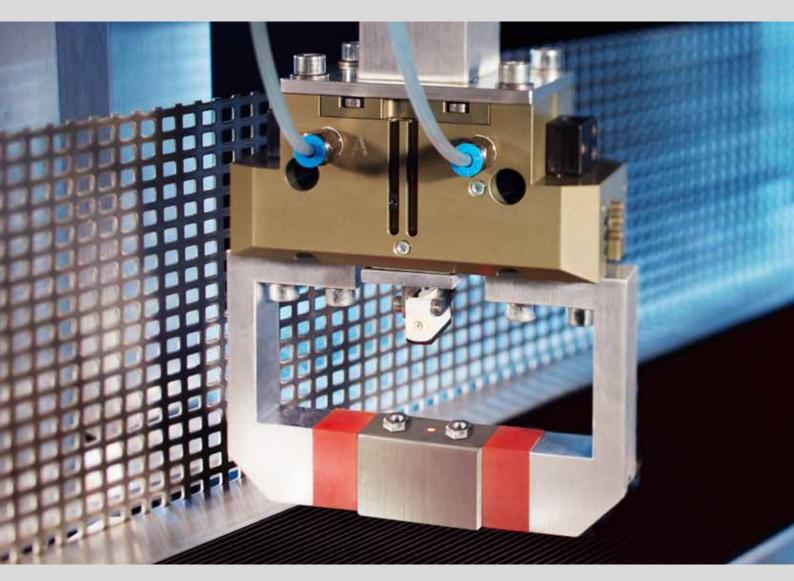
Our smallest

F 10 – fits in every robot arm



Small multi-talent

There's always space for a sensor from the F 10 family



In the robot's arm: Thanks to its miniaturised housing and low weight the sensors of the F 10 series are predestined for use where space is very limited – integrated in a robot arm, for example.

Applications

- Where space is limited
- In handling and assembly systems
- In highly integrated machines
- As an alternative to fibre-optic systems

Typical sectors

- Special machine construction
- Semiconductor and electronics production
- Laboratory automation
- Pharmaceutical industry and medical technology
- Solar industry
- Packaging machines
- Print and paper industry





Blue light:

The new F 10 Bluelight radiates enhanced process stability, especially for monitoring the presence of solar wafers and strongly light-absorbing objects.





The smart alternative:

Instead of a transmitter and a receiver, as frequently required in a fibre-optic system, the proximity sensors of the F 10 family require no counterpart — and can therefore offer considerably easier and more space-saving mounting.



Installation made easy:

The sensors of the F 10 series can be sunk into a profile to save space. They are thus protected and perfectly integrated in the machine design.

There is simply no space for conventional sensors in many applications. No problem for the F10. It fits into almost any space. Whether in handling and positioning applications, during the production of solar cells, or for the placement of semiconductor components – an F10 is capable of maximum performance even in the most difficult of installation situations. Thus the photoelectric proximity sensor with background suppression just 21.1 x 14.6 x 8 mm³ in size and weighing only 3 grams even fits into a robot gripper without being a burden. Its precisely adjustable background suppression allows flexible teach-in for the most varied of applications, and nothing can distract it from the target object. Even bright or highly reflective machine parts in the background have no effect on switching behaviour. F 10 sensors have all the robustness of bigger sensors thanks to their glass-fibre-reinforced plastic housings and tension-resistant cables.

With their small dimensions and powerful features, as well as the great variety of functional principles, the laser and LED sensors of the F 10 series not only open up completely new application potentials, but also represent an alternative to considerably more expensive fibre-optic systems. They are at home wherever high demands must be met in the most restricted of spaces.

Small housings - great performance

F 10 sensor with bluelight



The F 10 Bluelight sensor originally developed for the solar industry is a true all-rounder.

Thanks to its blue LED emitter, the F 10 Bluelight sensor series guarantees much greater detection reliability in special applications - whether with very dark or transparent objects - as application tests have proved. The F 10 Bluelight series comprises two fixed focus devices which can detect objects between 2 to 30 mm and 2 to 50 mm respectively, with expert precision. Backgrounds are ignored thanks to SensoPart's background suppression technology.

TYPICAL F 10

F 10 Bluelight with extra reliable detection with:

- very dark objects
- transparent objects
- large scanning angles







From production to further processing and final inspection

Missing or non-moulded inserts can often cause costly tool damage.



Optical presence detection of electronic trays

Insufficiently or incorrectly filled trays frequently cause malfunctions and downtimes during production.



Optical presence detection of black plastic tubes

The F 10 series plays a decisive role in the plastics industry when it comes to simple applications involving very dark or transparent objects, or installation in small spaces.



Automation with sensors

SensoPart offers a wide variety of photoelectric and proximity sensors, including special versions such as the F 10 Bluelight with blue LED emitter for the detection of poorly reflective objects, e.g. black injection-moulded parts.

Mastering challenges

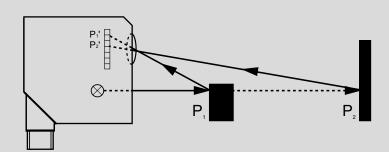
The F 10 family cannot be distracted from what matters – thanks to optimum adjustable background suppression



Polished panelling sheets on machines, blinking warning lamps on passing vehicles, moving machine parts, sunbeams through a window: all these are background effects that can make detecting the actual target object considerably more difficult and represent a challenge for any sensor. Even under these conditions, however, one can rely on the proximity sensors of the F 10 sub-miniature family with background suppression and the ASIC technology developed by SensoPart. Because the sensors only see what they are supposed to see: the object, regardless of its material, shape and colour – and nothing else!

Object detection by means of distance measurement

SensoPart proximity sensors with background suppression can always differentiate between the object and the background, even in strongly reflective environments. The sensor measures the distance to object $\rm P_1$ and to any background $\rm P_2$ using the triangulation process and not the object's reflectivity. The signal $\rm P_2$ ' coming from the background is then suppressed.



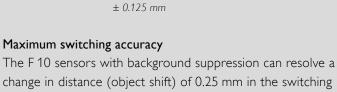




Millimetre accuracy:

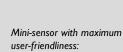
The FT 10-RLH even detects height differences of just 1 mm, found for example when monitoring the presence of a sealing washer, without difficulty.





change in distance (object shift) of 0.25 mm in the switching point – a standard for maximum positioning accuracy regardless

ON " OFF



Simple commissioning with an electronic teach-in button and easily visible status LEDs is far from normal at this size.

Teach-in - greater stability, greater reliability

Despite the small, compact housing of the F 10 family it still offers the user-friendliness of its larger brothers: the entire F 10 series of sensors can be uniformly commissioned via teach-in. In addition, electronic data storage ensures that the switching point does not shift as a result of vibrations or impacts, as can occur when using devices adjusted by potentiometer. Moreover, the sensor can be adjusted and locked from a central control unit – and is therefore absolutely tamperproof.

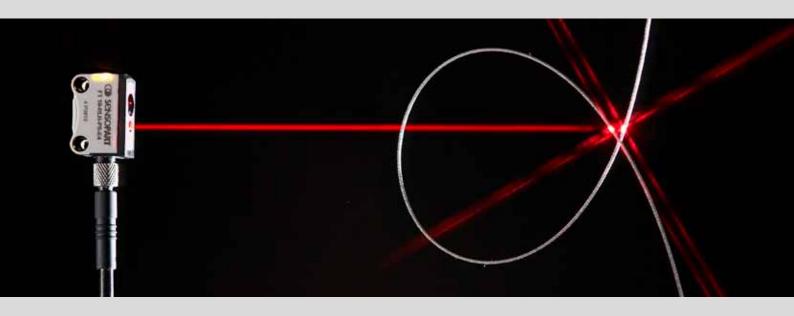
Precise detection

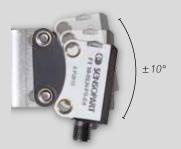
Our laser sensors – with their precise, clearly contoured light spots – even detect minute parts reliably. Thus the F 10 series' sub-miniature photoelectric proximity sensor with background suppression easily detects a wire with a diameter of 0.5 mm from a distance of 60 mm.



F 10 – family of sub-miniature sensors

Small housings, great performance





Simple mounting:

Mounting using a dovetail that permits fine retro-adjustment of the sensor is particularly recommended when space is limited.



Special characteristics:

The glass-fibre-reinforced plastic housing with its integrated mounting sleeve, dovetail guide on the back, and lasermarked indelible type code are characteristic of the F 10.

TYPICAL F 10

made in Germany

- Sub-miniature sensor for installation in the smallest of spaces and in moving machine parts
- The world's smallest laser sensor with background suppression, adjustable via teach-in
- Sensors as LED or laser versions
- F 10 Bluelight: specially designed for scanning solar wafers and strongly light-absorbing objects
- User-friendly commissioning via electronic teach-in button or control wire
- Well thought-out mounting accessories for rapid and simple integration



The sensors of the F 10 series, available as LED and laser versions, form one of the most comprehensive series on the market in sub-miniature housings. Their precise background suppression, adjustable via teach-in, makes the sensors unique. The light spot of the F 10 laser sensors also remains so focused that small parts in the millimetre range can still be reliably detected even at long distances – for example, a wire with a diameter of 0.5 mm at a distance of 60 mm. One highlight of the new F 10 LED sensors is the F 10 Bluelight with its blue transmission LED, specially developed for detecting solar wafers and strongly light-absorbing objects using the scanning principle.

The F 10 sensors not only impress through their excellent performance data, but also through their unmistakeable design with special features — unique in this size of housing. The dovetail mounting system considerably simplifies fine adjustment, particularly in difficult installation locations, and the various connection variants allow rapid commissioning and replacement. The mounting holes of the sub-miniature sensors are reinforced with metal eyelets. A small sensor that will give users great pleasure!

F 10 – Product Overview						
	Type of light	Adjustment	Scanning distance/range	Special features	Page	
Photoelectric proximity sensors with background suppression						
FT 10-RLH	Laser 🛕	Teach-in Feath-in	60 mm	The only scanner with scanning distance adjustment	10	
FT 10-RLHR	Laser 🛕	Teach-in	60 mm	Broad-beam light spot	12	
FT 10-B-RLF	Laser 🛕	Fixed focus	15 mm/30 mm		14	
FT 10-RH	LED	Teach-in Teach-in	70 mm		16	
FT 10-RF	LED	Fixed focus	15 mm/30 mm/50 mm		18	
FT 10-BF Bluelight	LED, blue	Fixed focus	30 mm	Blue transmission LED for strongly light-absorbing objects	20	
Retroreflective pho	toelectric sensors					
FR 10-RL	Laser 🛕	Teach-in	2 m	Long range, precise small-part detection	22	
FR 10-R	LED	Teach-in	1,6 m	Long range	24	
Through-beam pho	toelectric sensors					
FS/FE 10-RL	Laser 🛕	Teach-in Fact-in	3 m	Sensor pair, very accurate object positioning	26	
FS 10-RL/FE 10-RL	Laser 🛕	Teach-in	3 m	Transmitter/receiver, very accurate object positioning	28	

FT 10-RLH

Laser photoelectric proximity sensor with background suppression









PRODUCT HIGHLIGHTS

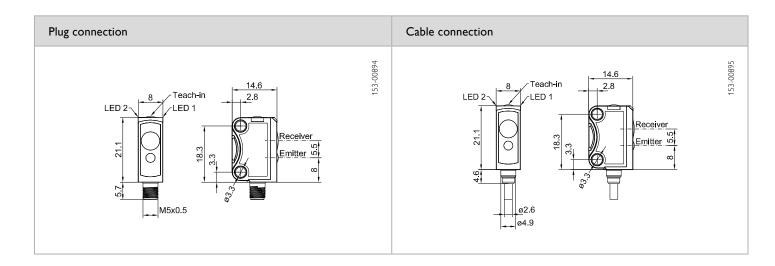
- Sub-miniature sensor with laser light and adjustable background suppression
- · Precise and reliable switching behaviour, even with varying object surfaces and colours
- Reliable operation even with highly reflective machine parts in the background, thanks to SensoPart ASIC technology
- Particularly suitable for detecting the smallest of parts and for installation in extremely confined spaces

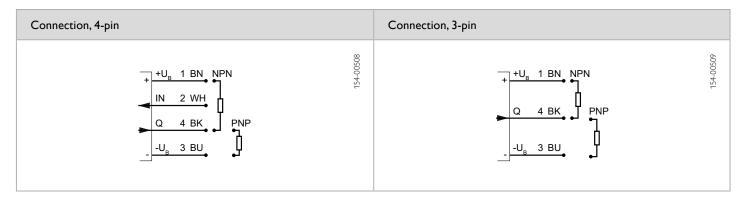
Optical data		Functions		
Scanning distance Adjustment range Type of light Light spot size (total detection area) Laser Class (DIN EN 60825-1:2008-5)	6 60 mm ¹ 10 60 mm ¹ Laser, red, 655 nm 1 x 3 mm ²	Indicator LED, green Indicator LED, yellow Scanning distance adjustment Adjustment possibilities Default settings	Operating voltage indicator Switching output indicator Via Teach-in button and control inpu Button lock via control input Max. scanning distance and N.O.	
Electrical data		Mechanical data		
Operating voltage, +U ₈ No-load current, I ₀ Output current, le Protective circuits Protection Class Switching output, Q Output function Switching frequency, f (ti/tp 1:1) Response time	10 30 V DC ² ≤ 12 mA ≤ 50 mA Reverse-polarity protection, U _B / short-circuit protection (Q) 2 PNP/NPN (see Selection Table) N.O. ≤ 1000 Hz 500 µs	Dimensions Enclosure rating Material, housing Material, front screen Type of connection Ambient temperature: operation Ambient temperature: storage Weight (plug device) Weight (cable device) Weight (pigtail)	21.1 × 14.6 × 8 mm IP 67 ³ PUR PMMA See Selection Table -20 +50 °C -20 +80 °C Ca. 3 g Ca. 22 g Ca. 10 g	
Control input, IN (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation	vveigiit (pigtall)	<u>Cd. 10 g</u>	

Scanning distance	Switching output	Type of connection	Part number	Article number
6 60 mm	PNP	Plug, M5×0.5, 4-pin	FT 10-RLH-PS-E4	600-11130
6 60 mm	NPN	Plug, M5×0.5, 4-pin	FT 10-RLH-NS-E4	600-11131
6 60 mm	PNP	Cable, 2 m, 4-wire	FT 10-RLH-PS-K4	600-11132
6 60 mm	NPN	Cable, 2 m, 4-wire	FT 10-RLH-NS-K4	600-11133
6 60 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RLH-PS-KM4	600-11134
6 60 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RLH-NS-KM4	600-11135
6 60 mm	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RLH-PS-KM3	600-11146
6 60 mm	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RLH-NS-KM3	600-11147
6 60 mm	PNP	Pigtail, 500 mm with M8 plug, 3-pin	FT 10-RLH-PS-KM3-X07	600-11158

 $^{^{1}}$ Reference material white, 90 % reflectivity 2 Max. 10 % ripple, within $U_{B'} \sim 50$ Hz / 100 Hz 3 With connected IP 67 plug







Reference material	Detection range
White (90 %)	6 60 mm
Grey (18 %)	7 60 mm
Black (6 %)	7 60 mm

Accessories	
Connection cables	From page 30
Brackets	

FT 10-RLHR

Laser photoelectric proximity sensor with background suppression









PRODUCT HIGHLIGHTS

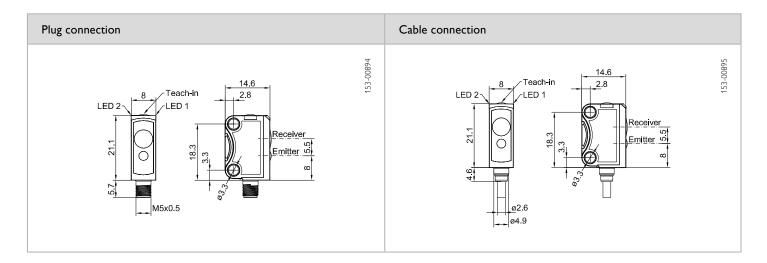
- Sub-miniature sensor with wide laser light spot and adjustable background suppression
- · Precise and reliable switching behaviour, even with varying object surfaces and colours
- Reliable operation even with highly reflective machine parts in the background, thanks to SensoPart ASIC technology
- Particularly suitable for installation in the smallest of spaces
- Simple operation via electronic Teach-in button or control

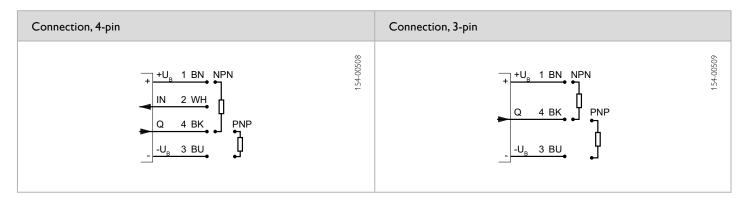
Optical data		Functions			
Scanning distance Adjustment range Type of light Light spot size Laser Class (DIN EN 60825-1:2008-5)	6 60 mm ¹ 10 60 mm ¹ Laser, red, 655 nm See diagram	Indicator LED, green Indicator LED, yellow Scanning distance adjustment Adjustment possibilities Default settings	Operating voltage indicator Switching output indicator Via Teach-in button and control input Button lock via control input Max. scanning distance and N.O.		
Electrical data	Electrical data		Mechanical data		
Operating voltage, +U _B No-load current, I ₀ Output current, le Protective circuits Protection Class Switching output, Q Output function Switching frequency, f (ti/tp 1:1) Response time Control input, IN (only 4-pin design)	10 30 V DC² ≤ 12 mA ≤ 50 mA Reverse-polarity protection, U _B / short-circuit protection (Q) 2 PNP/NPN (see Selection Table) N.O. ≤ 1000 Hz 500 µs +U _B = teach-in -U _B = button locked Open = normal operation	Dimensions Enclosure rating Material, housing Material, front screen Type of connection Ambient temperature: operation Ambient temperature: storage Weight (plug device) Weight (cable device) Weight (pigtail)	21.1 × 14.6 × 8 mm IP 67 ³ PUR PMMA See Selection Table -20 +50 °C -20 +80 °C Ca. 3 g Ca. 22 g Ca. 10 g		

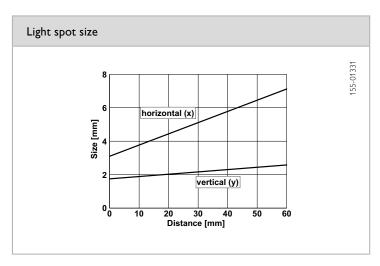
Scanning distance	Switching output	Type of connection	Part number	Article number
6 60 mm	PNP	Plug, M5×0.5, 4-pin	FT 10-RLHR-PS-E4	600-11136
6 60 mm	NPN	Plug, M5x0.5, 4-pin	FT 10-RLHR-NS-E4	600-11137
6 60 mm	PNP	Cable, 2 m, 4-wire	FT 10-RLHR-PS-K4	600-11138
6 60 mm	NPN	Cable, 2 m, 4-wire	FT 10-RLHR-NS-K4	600-11139
6 60 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RLHR-PS-KM4	600-11140
6 60 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RLHR-NS-KM4	600-11141
6 60 mm	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RLHR-PS-KM3	600-11148
6 60 mm	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RLHR-NS-KM3	600-11149

¹ Reference material white, 90 % reflectivity 2 Max. 10 % ripple, within $U_{pl} \sim 50$ Hz / 100 Hz 3 With connected IP 67 plug









Detection range
6 60 mm
7 60 mm
7 60 mm

Accessories	
Connection cables	From page 30
Brackets	

FT 10-B-RLF

Laser photoelectric proximity sensor with background suppression, fixed focus









- Sub-miniature sensor with laser light and precise fixed background suppression
- Reliable switching behaviour even with varying object surfaces and colours
- Particularly suitable for detecting the smallest of parts and for installation in extremely confined spaces
- Tamper-proof sensor design no misalignment possible
- Robust, glass-fibre-reinforced plastic housings

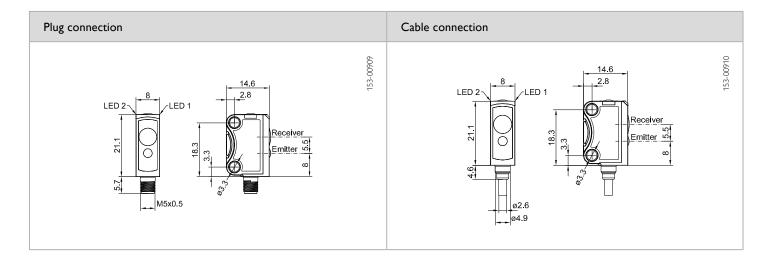
Optical data		Functions		
Scanning distance	6 15 mm ¹ 6 30 mm ¹	Indicator LED, green	Operating voltage indicator Switching output indicator	
Type of light	Laser, red, 655 nm	Adjustment possibilities	N.O. / N.C. via control input	
Light spot size (total detection area)	1 x 3 mm ²	/ tojusument possionides	14.6.7 F.C. Via control impac	
Laser Class (DIN EN 60825-1:2008-5)	1			
Electrical data		Mechanical data		
Operating voltage, +U _B	10 30 V DC ²	Dimensions	21.1 × 14.6 × 8 mm	
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ³	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection Class	2	Ambient temperature: operation	-20 +50 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Ambient temperature: storage	-20 +80 °C	
Output function	N.O. /N.C.	Weight (plug device)	Ca. 3 g	
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	Ca. 22 g	
Response time	500 μs	Weight (pigtail)	Ca. 10 g	
Control input, IN (only 4-pin design)	$+U_B = N.C.$ $-U_B / Open = N.O.$			

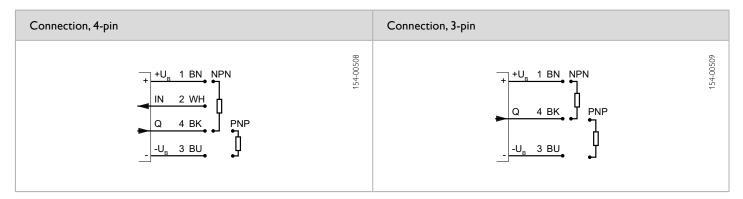
Operating range	Switching output	Type of connection	Part number	Article number
6 15 mm	PNP	Plug, M5x0.5, 4-pin	FT 10-B-RLF1-PS-E4	600-11100
6 15 mm	NPN	Plug, M5x0.5, 4-pin	FT 10-B-RLF1-NS-E4	600-11101
6 30 mm	PNP	Plug, M5x0.5, 4-pin	FT 10-B-RLF2-PS-E4	600-11106
6 30 mm	NPN	Plug, M5×0.5, 4-pin	FT 10-B-RLF2-NS-E4	600-11107
6 15 mm	PNP	Cable, 2 m, 4-wire	FT 10-B-RLF1-PS-K4	600-11102
6 15 mm	NPN	Cable, 2 m, 4-wire	FT 10-B-RLF1-NS-K4	600-11103
6 30 mm	PNP	Cable, 2 m, 4-wire	FT 10-B-RLF2-PS-K4	600-11108
6 30 mm	NPN	Cable, 2 m, 4-wire	FT 10-B-RLF2-NS-K4	600-11109
6 15 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF1-PS-KM4	600-11104
6 15 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF1-NS-KM4	600-11105
6 30 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF2-PS-KM4	600-11110
6 30 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF2-NS-KM4	600-11111

¹ Reference material white, 90 % reflectivity 2 Max. 10 % ripple, within $U_{pl} \sim 50$ Hz / 100 Hz 3 With connected IP 67 plug



Operating range	Switching output	Type of connection	Part number	Article number
6 15 mm	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-B-RLF1-PS-KM3	600-11142
6 15 mm	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-B-RLF1-NS-KM3	600-11143
6 30 mm	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-B-RLF2-PS-KM3	600-11144
6 30 mm	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-B-RLF2-NS-KM3	600-11145





Detection range
6 15 mm / 30 mm
7 15 mm / 30 mm
7 15 mm / 30 mm

Accessories	
Connection cables	From page 30
Brackets	

FT 10-RH

Photoelectric proxmity sensor with background suppression







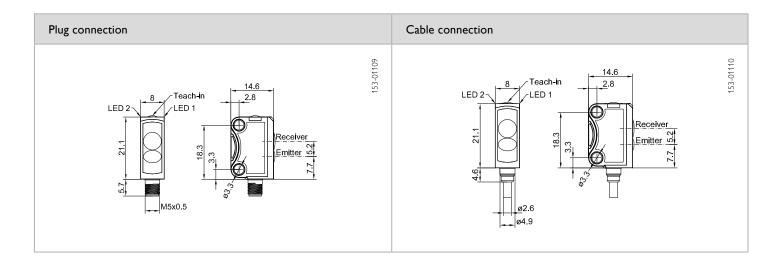
- Sub-miniature sensor with precise adjustable background
- · Precise and reliable switching behaviour even with varying object surfaces and colours
- Reliable operation even with highly reflective machine parts in the background, thanks to SensoPart ASIC technology
- Static and dynamic teach-in via electronic teach-in button or control line

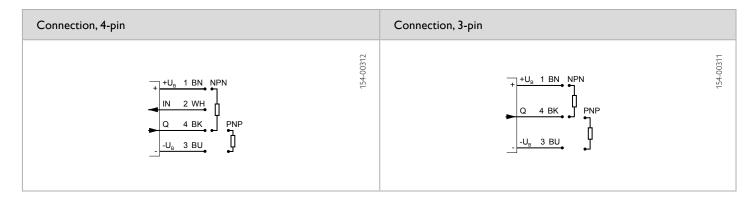
Optical data		Functions	
Scanning distance	5 70 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	10 70 mm ¹	Indicator LED, yellow	Switching output indicator
Used light	LED, red, 650 nm	Scanning distance adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Repeatability	0,45 mm ^{2,3}		Mode 2: during standing process
Hysteresis	≤ 2 mm ²	Adjustment possibilities	N.O./N.C. via Teach-in button and
Grey/white shift (18%/90%)	≤ 3 mm ²		control input ⁵
Black/white shift (6%/90%)	≤ 4 mm ²	Default settings	Button lock via control input ⁵
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 30 V DC ⁴	Dimensions	21,1 × 14,6 × 8 mm
No-load current, I	≤ 20 mA	Enclosure rating	IP 67 ⁶
Output current, le	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA
	short-circuit protection (Q)	Type of connection	See Selection Table
Protection class	2	Ambient temperature: operation	-20 +60 °C
Power On Delay	< 300 ms	Ambient temperature: storage	-20 +80 °C
Switching output, Q	PNP/NPN	Weight (plug device)	approx. 3 g
Output function	N.O./N.C.	Weight (cable device)	approx. 22 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (pigtail)	approx. 10 g
Response time	500 μs		<u>- · · · </u>
Control input, IN ³	+U _B = teach-in -U _B = button locked Open = normal operation		

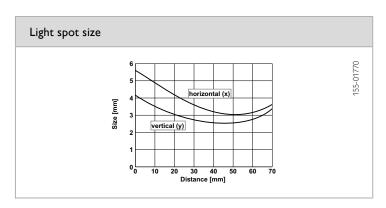
¹ Reference material white, 90 % reflectivity ² At maximum scanning distance ³ In constant environmental conditions ⁴ Max. 10 % ripple within U_s, ~ 50 Hz / 100 Hz ⁵ Only 4-pin design ⁶ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
5 70 mm¹	PNP	Plug, M5x0.5, 4-pin	FT 10-RH-PS-E4	600-11000
5 70 mm ¹	NPN	Plug, M5x0.5, 4-pin	FT 10-RH-NS-E4	600-11004
5 70 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RH-PS-K4	600-11001
5 70 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RH-NS-K4	600-11005
5 70 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RH-PS-KM4	600-11002
5 70 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RH-NS-KM4	600-11006
5 70 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RH-PS-KM3	600-11003
5 70 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RH-NS-KM3	600-11007









Reference material	Detection range
White (90 %)	5 70 mm
Grey (18 %)	8 70 mm
Black (6 %)	8 70 mm

Accessories	
Connection cables	From page 30
Brackets	

FT 10-RF

Photoelectric proxmity sensor with background suppression, fixed focus





- Sub-miniature sensor with precise fixed background suppression
- Economical multi-purpose sensor
- Reliable switching behaviour even with varying object surfaces and colours
- Tamper-proof sensor design no misalignment possible
- Simple mounting and adjustment through innovative dovetail clamp mounting

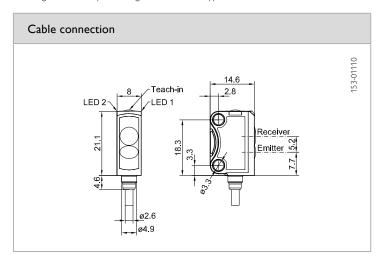
Optical data		Functions		
Scanning distance Used light Light spot size	2 15 mm ¹ 2 30 mm ¹ 2 50 mm ¹ LED, red, 650 nm See diagram	Indicator LED, green Indicator LED, yellow Adjustment possibilities	Operating voltage indicator Switching output indicator N.O. / N.C. via control input ³	
Electrical data		Mechanical data		
Operating voltage, +U _g	10 30 V DC ²	Dimensions	21,1 × 14,6 × 8 mm	
No-load current, I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _R /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection class	2	Ambient temperature: operation	-20 +60 °C	
Power On Delay	< 300 ms	Ambient temperature: storage	-20 +80 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Weight (cable device)	approx. 22 g	
Output function	N.O./N.C.	Weight (pigtail)	approx. 10 g	
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz			
Response time	500 μs			
Control input, IN ³	$+U_B = N.C.$ $-U_B / Open = N.O.$			

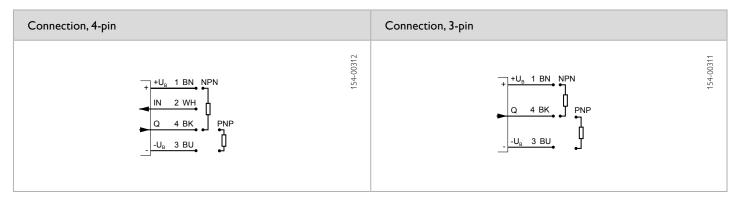
 $^{^{1}}$ Reference material white, 90 % reflectivity 2 Max. 10 % ripple within $U_{gr} \sim 50$ Hz / 100 Hz 3 Only 4-pin design 4 With connected IP 67 plug

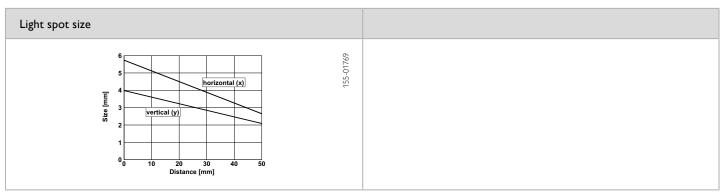
Scanning distance	Switching output	Type of connection	Part number	Article number
2 15 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF1-PS-K4	600-11008
2 15 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF1-NS-K4	600-11011
2 30 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF2-PS-K4	600-11014
2 30 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF2-NS-K4	600-11017
2 50 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF3-PS-K4	600-11020
2 50 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF3-NS-K4	600-11023
2 15 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF1-PS-KM4	600-11009
2 15 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF1-NS-KM4	600-11012
2 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF2-PS-KM4	600-11015
2 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF2-NS-KM4	600-11018
2 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF3-PS-KM4	600-11021
2 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF3-NS-KM4	600-11024
2 15 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF1-PS-KM3	600-11010
2 15 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF1-NS-KM3	600-11013



Scanning distance	Switching output	Type of connection	Part number	Article number
2 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF2-PS-KM3	600-11016
2 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF2-NS-KM3	600-11019
2 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF3-PS-KM3	600-11022
2 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF3-NS-KM3	600-11025







Reference material	Detection ra	nge		Accessories	
white (90 %) grey (18 %) black (6 %)	FT 10-RF1 2 15 mm 3 15 mm 4 15 mm	FT 10-RF2 2 30 mm 4 30 mm 5 30 mm	FT 10-RF3 2 50 mm 5 50 mm 7 50 mm	Connection cables Brackets	From page 30

FT 10-BF

Bluelight photoelectric proxmity sensor with background suppression, fixed focus







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PRODUCT HIGHLIGHTS

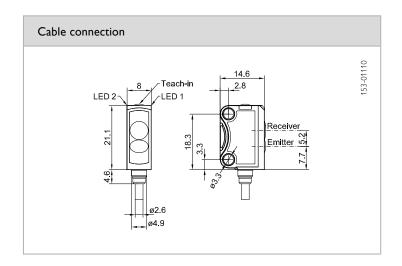
- Sub-miniature sensor with blue transmission LED and precise fixed background suppression
- Reliable switching behaviour with strongly light-absorbing objects, e.g. solar wafers
- Reliable operation without reflector even with critical surfaces
- Tamper-proof sensor design no misalignment possible
- Simple mounting and adjustment through innovative dovetail clamp mounting

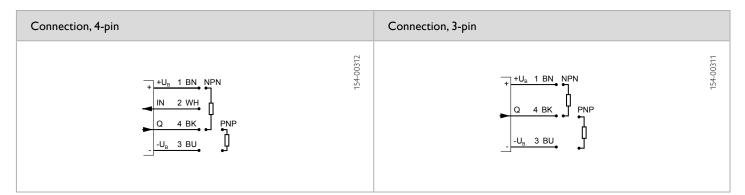
Optical data		Functions	
Scanning distance Optimum scanning distance Used light LED risk group (DIN 62471) Light spot size	2 30 mm ¹ / 2 50 mm ¹ 15 20 mm LED, blue, 450 nm 2 See diagram	Indicator LED, green Indicator LED, yellow Adjustment possibilities	Operating voltage indicator Switching output indicator N.O./ N.C. via control input ³
Electrical data		Mechanical data	
Operating voltage +U _R	10 30 V DC ²	Dimensions	21,1 × 14,6 × 8 mm
No-load supply current I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴
Output current le	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _R /	Material, front screen	PMMA
	short-circuit protection (Q)	Type of connection	See Selection Table
Protection class	2	Ambient temperature: operation	-20 +50 °C
Power On Delay	< 300 ms	Ambient temperature: storage	-20 +80 °C
Switching output, Q	PNP/NPN (see Selection Table)	Weight (cable device)	approx. 22 g
Output function	N.O./N.C.	Weight (pigtail)	approx. 10 g
Switching frequency, f (ti/tp 1:1)	800 Hz		-:
Response time	625 µs		
Control input, IN ³	+U _B = N.C. -U _B / Open = N.O.		

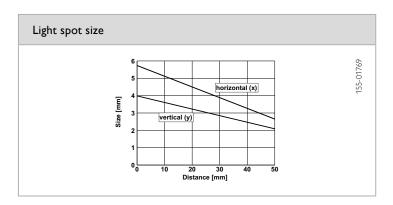
¹ Reference material white, 90 % reflectivity ² Max. residual ripple 10 %, within U_g, approx. 50 Hz/100 Hz ³ Only 4-pin design ⁴ With connected IP 67 plug

Scanning distance	istance Switching output Type of connection		Part number	Article number	
2 30 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-BF2-PS-K4	600-11026	
2 30 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-BF2-NS-K4	600-11029	
2 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF2-PS-KM4	600-11027	
2 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF2-NS-KM4	600-11030	
2 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF2-PS-KM3	600-11028	
2 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF2-NS-KM3	600-11031	
2 50 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-BF3-PS-K4	600-11036	
2 50 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-BF3-NS-K4	600-11039	
2 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF3-PS-KM4	600-11037	
2 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF3-NS-KM4	600-11040	
2 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF3-PS-KM3	600-11038	
2 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF3-NS-KM3	600-11041	









From page 30

FR 10-RL

Laser retroreflective photoelectric sensor







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PRODUCT HIGHLIGHTS

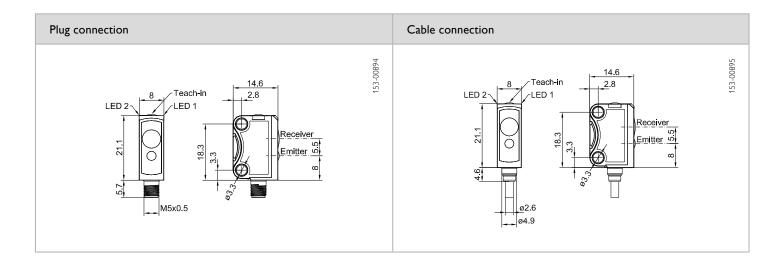
- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- Suitable for numerous different reflectors
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

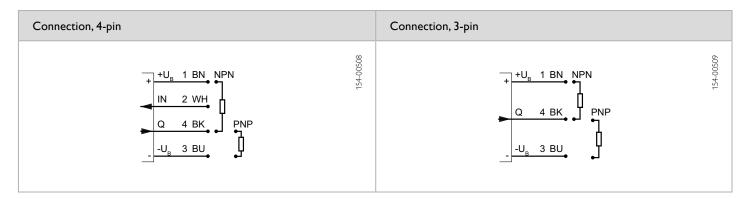
Optical data		Functions		
Limit range	0.1 2.5 m ¹	Indicator LED, green	Operating voltage indicator	
Operating range	0.1 2 m ¹	Indicator LED, yellow	Switching output indicator	
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control inpu	
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process	
(DIN EN 60825-1:2008-5)		Adjustment possibilities	N.O. / N.C. via Teach-in button and control input Button lock via control input	
		Default settings	Max. range and N.O.	
Electrical data		Mechanical data		
Operating voltage, +U _B	10 30 V DC ²	Dimensions	21.1 × 14.6 × 8 mm	
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ³	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection Class	2	Ambient temperature: operation	-20 +50 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Ambient temperature: storage	-20 +80 °C	
Output function	N.O. /N.C.	Weight (plug device)	Ca. 3 g	
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	Ca. 22 g	
Response time	500 µs	Weight (pigtail)	Ca. 10 g	
Control input, IN (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation			

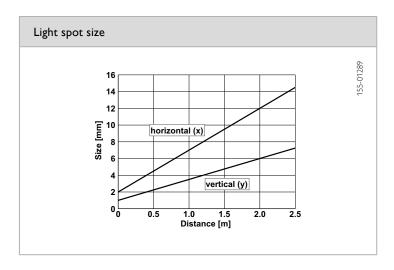
 $^{^{1}}$ Reference material: R5/L reflector 2 Max. 10 % ripple, within $U_{\rm gr} \sim 50$ Hz / 100 Hz 3 With connected IP 67 plug

Operating range	Switching output	Type of connection	Part number	Article number
0.1 2 m	PNP	Plug, M5x0.5, 4-pin	FR 10-RI -PS-F4	603-31000
0.1 2 m	NPN	Plug, M5x0.5, 4-pin	FR 10-RL-NS-E4	603-31000
0.1 2 m	PNP	Cable, 2 m, 4-wire	FR 10-RL-PS-K4	603-31002
0.1 2 m	NPN	Cable, 2 m, 4-wire	FR 10-RL-NS-K4	603-31003
0.1 2 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-RL-PS-KM4	603-31004
0.1 2 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-RL-NS-KM4	603-31005
0.1 2 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-RL-PS-KM3	603-31006
0.1 2 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-RL-NS-KM3	603-31007









Reflector / Reflective foil*	Operating range	Accessories	
R5/L	0.1 2 m	Reflectors	
R2-2LB	0.1 2 m	Connection cables	From page 30
R3-2LK	0.1 2 m	Brackets	
RF-50 KL*	0.06 0.75 m		
RF-100 KL*	0.1 2 m		

FR 10-R

Retroreflective photoelectric sensor



CE



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PRODUCT HIGHLIGHTS

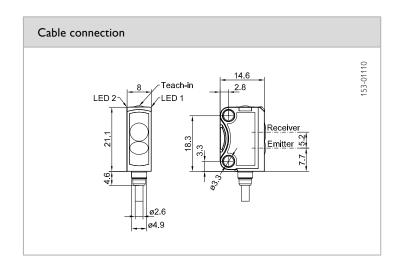
- Sub-miniature sensor for installation in the smallest of spaces
- Despite very small sensor housing very long operating range of 1.6 m
- Fast response time: only 500 μs
- Static and dynamic teach-in via electronic teach-in button or control line
- Simple mounting and adjustment through innovative dovetail clamp mounting

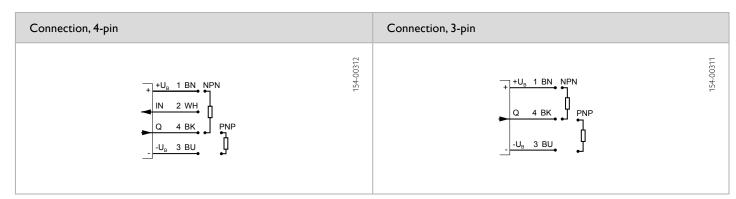
Optical data		Functions		
Operating range	0.1 1.6 m ¹	Indicator LED green	Operating voltage indicator	
Used light	LED, red, 650 nm	Indicator LED yellow	Switching output indicator	
Light spot size	See diagram	Sensitivity adjustment	Via Teach-in button and control input	
Polarising filter	Yes	Teach-in modes	Mode 1: during running process Mode 2: during standing process	
		Adjustment possibilities	N.O./N.C. via Teach-in button and control input ³ Button lock via control input ³	
		Default settings	Max. range and N.O.	
Electrical data		Mechanical data		
Operating voltage, +U _R	10 30 V DC ²	Dimensions	21,1 × 14,6 × 8 mm	
No-load current, I _o	≤ 20 mA	Enclosure rating	IP 67 ⁴	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection class	2	Ambient temperature: operation	-20 +60 °C	
Power On Delay	< 300 ms	Ambient temperature: storage	-20 +80 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Weight (cable device)	approx. 22 g	
Output function	N.O. /N.C.	Weight (pigtail)	approx. 10 g	
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz			
Response time	500 μs			
Control input, IN ³	$+U_B$ = teach-in $-U_B$ = button locked Open = normal operation			

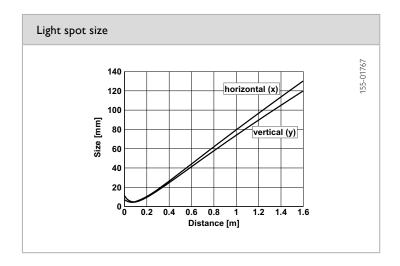
Reference material reflector R5 2 Max. 10 % ripple within U_{gr} \sim 50 Hz / 100 Hz 3 Only 4-pin design 4 With connected IP 67 plug

Operating range	Switching output	Type of connection	Part number	Article number-Nr.
0.1 1.6 m ¹	PNP	Cable, 2 m, 4-wire	FR 10-R-PS-K4	603-11001
0.1 1.6 m ¹	NPN	Cable, 2 m, 4-wire	FR 10-R-NS-K4	603-11004
0.1 1.6 m ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-R-PS-KM4	603-11002
0.1 1.6 m ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-R-NS-KM4	603-11005
0.1 1.6 m ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-R-PS-KM3	603-11003
0.1 1.6 m ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-R-NS-KM3	603-11006









Reflector / Reflective foil*	Operating range (min./max. reflector distance)	Accessories	
R5 R1 R2-2LB1	0.1 1.6 m 0.1 1 m 0.15 0,5 m	Reflectors Brackets	From page 30
R3-2LK1 RF-100 KL*	0,15 0,5 m 0,15 1 m		

FS/FE 10-RL

Laser through-beam photoelectric sensor









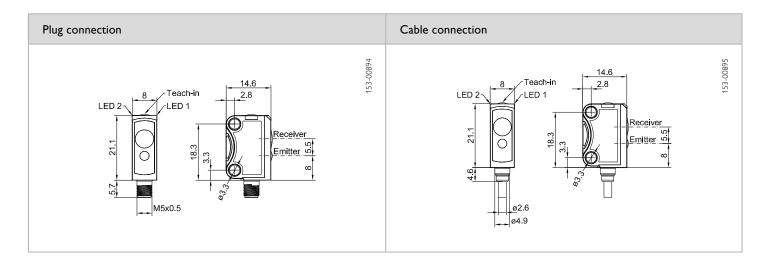
- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- High switching frequency for detection in even the fastest processes
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

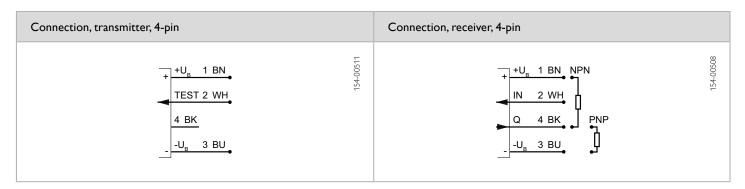
Optical data		Functions		
Limit range	0 5 m	Indicator LED, green	Operating voltage indicator	
Operating range	0 3 m	Indicator LED, yellow	Switching output indicator	
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input	
Light spot size Laser Class	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process	
(DIN EN 60825-1:2008-5)		Adjustment possibilities (receiver)	N.O. / N.C. via Teach-in button and control input Button lock via control input	
		Default settings	Max. range and N.O.	
Electrical data		Mechanical data		
Operating voltage, +U _R	10 30 V DC ¹	Dimensions	21.1 × 14.6 × 8 mm	
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ²	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection Class	2	Ambient temperature: operation	-20 +50 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Ambient temperature: storage	-20 +80 °C	
Output function	N.O. /N.C.	Weight (plug device)	Ca. 6 g	
Switching frequency, f (ti/tp 1:1)	≤ 4000Hz	Weight (cable device)	Ca. 44 g	
Response time	125 µs	Weight (pigtail)	Ca. 20 g	
Control input, IN (receiver) (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation			
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation			

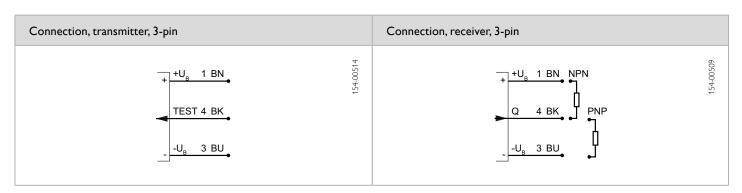
 $^{^{1}}$ Max. 10 % ripple, within U $_{\rm B}$ $^{\sim}$ 50 Hz / 100 Hz $^{-2}$ With connected IP 67 plug

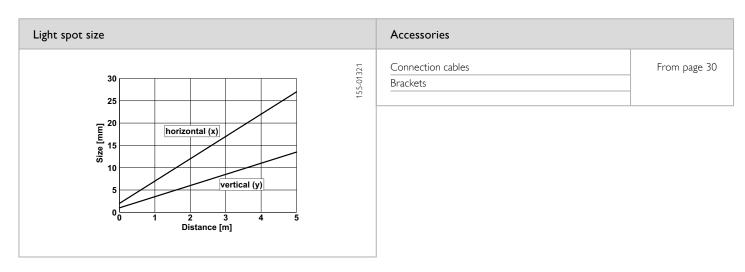
Operating range	Switching output	Type of connection	Part number	Design	Article number
1 3 m	PNP	Plug, M5x0.5, 4-pin	FS/FE 10-RL-PS-E4	Sensor pair (transmitter & receiver)	611-51000
1 3 m	NPN	Plug, M5×0.5, 4-pin	FS/FE 10-RL-NS-E4	Sensor pair (transmitter & receiver)	611-51001
1 3 m	PNP	Cable, 2 m, 4-wire	FS/FE 10-RL-PS-K4	Sensor pair (transmitter & receiver)	611-51002
1 3 m	NPN	Cable, 2 m, 4-wire	FS/FE 10-RL-NS-K4	Sensor pair (transmitter & receiver)	611-51003
1 3 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FS/FE 10-RL-PS-KM4	Sensor pair (transmitter & receiver)	611-51004
1 3 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FS/FE 10-RL-NS-KM4	Sensor pair (transmitter & receiver)	611-51005
1 3 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FS/FE 10-RL-PS-KM3	Sensor pair (transmitter & receiver)	611-51006
1 3 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FS/FE 10-RL-NS-KM3	Sensor pair (transmitter & receiver)	611-51007











FS 10-RL / FE 10-RL

Laser through-beam photoelectric sensor







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- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- High switching frequency for detection in even the fastest processes
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

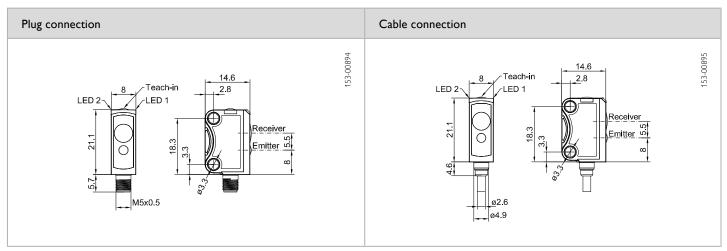
Optical data		Functions		
Limit range	0 5 m	Indicator LED, green	Operating voltage indicator	
Operating range	0 3 m	Indicator LED, yellow	Switching output indicator	
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input	
Light spot size Laser Class	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process	
(DIN EN 60825-1:2008-5)		Adjustment possibilities (receiver) Default settings	N.O./ N.C. via Teach-in button and con trol input; Button lock via control input Max. range and N.O.	
Electrical data		Mechanical data		
Operating voltage, +U _R	10 30 V DC ¹	Dimensions	21.1 × 14.6 × 8 mm	
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ²	
Output current, le	≤ 50 mA	Material, housing	PUR	
Protective circuits	Reverse-polarity protection, U _B /	Material, front screen	PMMA	
	short-circuit protection (Q)	Type of connection	See Selection Table	
Protection Class	2	Ambient temperature: operation	-20 +50 °C	
Switching output, Q	PNP/NPN (see Selection Table)	Ambient temperature: storage	-20 +80 °C	
Output function	N.O./N.C.	Weight (plug device)	Ca. 6 g	
Switching frequency, f (ti/tp 1:1)	≤ 4000Hz	Weight (cable device)	Ca. 44 g	
Response time	125 µs	Weight (pigtail)	Ca. 20 g	
Control input, IN (receiver) (only 4-pin design)	$+U_B$ = Teach-in; $-U_B$ = button locked; Open = normal operation			
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation			

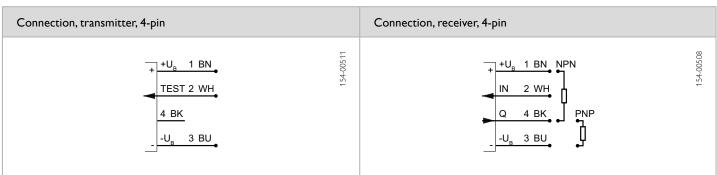
 $^{^{1}}$ Max, 10 % ripple, within U $_{\rm B}$ ~ 50 Hz / 100 Hz $^{-2}$ With connected IP 67 plug

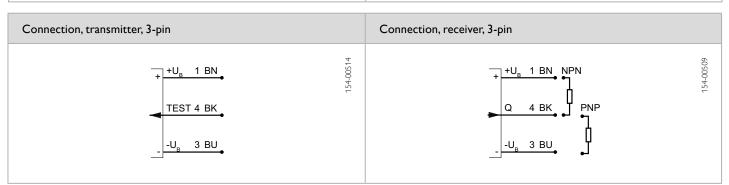
Operating range	Switching output	Type of connection	Part number	Design	Article number
1 3 m	PNP	Plug, M5x0.5, 4-pin	FE 10-RL-PS-E4	Receiver	602-71000
1 3 m	_	Plug, M5x0.5, 4-pin	FS 10-RL-E4	Transmitter	601-61000
1 3 m	NPN	Plug, M5×0.5, 4-pin	FE 10-RL-NS-E4	Receiver	602-71001
1 3 m	PNP	Cable, 2 m, 4-wire	FE 10-RL-PS-K4	Receiver	602-71002
1 3 m		Cable, 2 m, 4-wire	FS 10-RL-K4	Transmitter	601-61002
1 3 m	NPN	Cable, 2 m, 4-wire	FE 10-RL-NS-K4	Receiver	602-71003
1 3 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FE 10-RL-PS-KM4	Receiver	602-71004
1 3 m	_	Pigtail, 200 mm with M8 plug, 4-pin	FS 10-RL-KM4	Transmitter	601-61004
1 3 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FE 10-RL-NS-KM4	Receiver	602-71005
1 3 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FE 10-RL-PS-KM3	Receiver	602-71006
1 3 m		Pigtail, 200 mm with M8 plug, 3-pin	FS 10-RL-KM3	Transmitter	601-61005

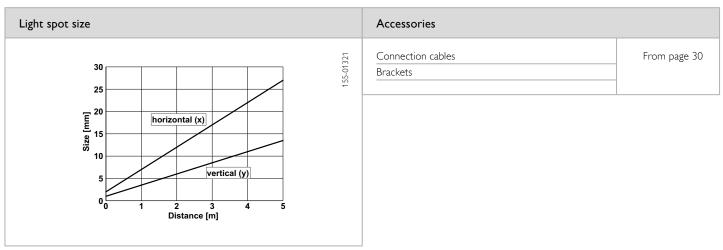


Operating range	Switching output	Type of connection	Part number	Design	Article number.
1 3 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FE 10-RL-NS-KM3	Receiver	602-71008



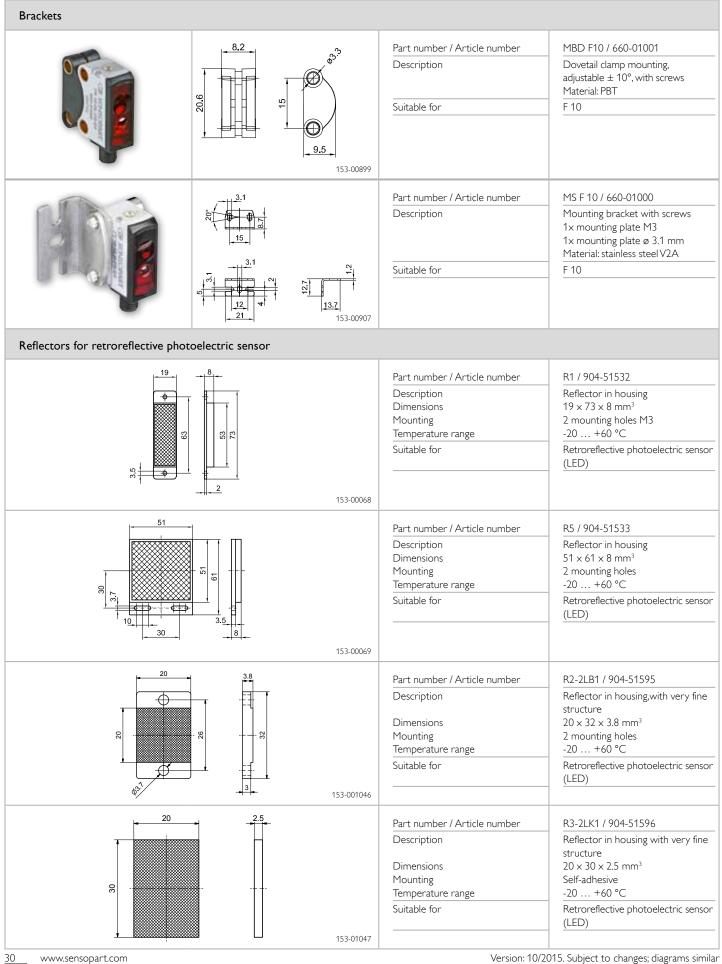






Accessories

Brackets





100 0.3	Part number / Article number	RF-100 KL / 904-51644
00	Description Dimensions Mounting Temperature range	Reflective tape 100×100 mm, to cut to size 100×100 mm ² Self-adhesive $-40 \dots +70$ °C
153	Suitable for -01125	Retroreflective photoelectric senso (LED & laser)
	OTTES	
51 6.1	Part number / Article number Description Dimensions Mounting Temperature range Suitable for	R5/L / 904-51543 Reflector in housing 51 × 61 × 6.1 mm³ 2 mounting holes (slots) -20 +60 °C Retroreflective photoelectric senso (laser)
20 3	Part number / Article number Description Dimensions Mounting Temperature range Suitable for	R2-2LB / 904-51586 Reflector in housing 20 × 32 × 3 mm ³ 2 mounting holes -20 +60 °C Retroreflective photoelectric senso

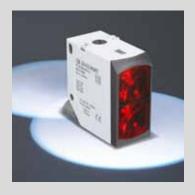
Connection cables

Part number	Article number	Description
M5, 4-pin		
CN4 FG-2m-PUR	902-51793	2 m, straight, PUR
CN4 FG-5m-PUR	902-51791	5 m, straight, PUR
CN4 FW-2m-PUR	902-51794	2 m, 90°, PUR
CN4 FW-5m-PUR	902-51792	5 m, 90°, PUR
M8, 3-pin		
K3-2m-G-PUR	902-50679	2 m, straight, PUR
K3-5m-G-PUR	902-51614	5 m, straight, PUR, suitable for drag chains
K3-10m-G-PUR	902-50694	10 m, straight, PUR, suitable for drag chains
K3-2m-W-PUR	902-50681	2 m, 90°, PUR, suitable for drag chains
K3-5m-W-PUR	902-51615	5 m, 90°, PUR, suitable for drag chains
K3-2m-W-PL-PUR	902-50683	2 m, 90°, PUR, with indicator LED
K3-5m-W-PL-PUR	902-51616	5 m, 90°, PUR, with indicator LED, suitable for drag chains
K3-10m-W-PL-PUR	902-50693	10 m, 90°, PUR, with indicator LED, suitable for drag chains
M8, 4-pin		
K4-2m-G-PUR	902-50801	2 m, straight, PUR, suitable for drag chains
K4-5m-G-PUR	902-51617	5 m, straight, PUR, suitable for drag chains
K4-10m-G-PUR	902-51610	10 m, straight, PUR, suitable for drag chains
K4-2m-W-PUR	902-50803	2 m, 90°, PUR, suitable for drag chains
K4-5m-W-PUR	902-51618	5 m, 90°, PUR, suitable for drag chains
K4-10m-W-PUR	902-51629	10 m, 90°, PUR, suitable for drag chains
K4-2m-W-PL-PUR	902-51642	2 m, 90°, PUR, with indicator LED
K4-5m-W-PL-PUR	902-51643	5 m, 90°, PUR, with indicator LED

We look ahead

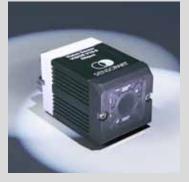
Yesterday, today and in the future











"We gauge ourselves not by what is possible today, but by our vision of what can be achieved" – this has been our motto since the foundation of SensoPart in 1994. Our goal is to always be a step ahead and to be able to offer our customers the most innovative sensor for industrial automation.

With our easy to integrate VISOR® Vision sensors and our compact laser sensors with an amazing background suppression made in Germany, we stick up to this motto.

Get ready – we still have a lot of ideas for the future.

SENSOR TECHNOLOGY

Light barriers
Proximity switches
Laser sensors
Miniature sensors

Distance sensors

Colour sensors

Contrast sensors

Anti-collision sensors

Slot sensors

Fibre-optic amplifiers

Inductive sensors

Capacitive sensors

Ultrasonic sensors

VISION

Lenses

Vision sensors
Smart cameras
Vision systems
Object detection
Object measurement
Colour detection
Code reading
Lighting

Germany

SensoPart Industriesensorik GmbH 79288 Gottenheim Tel. +49 7665 94769-0 info@sensopart.de

France

SensoPart France SARL 77420 Champs sur Marne Tel. +33 164 730061 info@sensopart.fr

United Kingdom

SensoPart UK Limited Burton on Trent, DE14 2WQ Tel. +44 1283 567470 uk@sensopart.com

USA

SensoPart Inc. Perrysburg OH 43551, Tel. +1 866 282-7610 usa@sensopart.com

China

SensoPart China 201803 Shanghai Tel. +86 21 69017660 china@sensopart.com