

Our low-frequency RFID systems BIS L are suitable for applications that involve only the identification and require less data processing. For example, often only a (read-only) code is required for tracing. The 125-kHz systems function reliably up to ranges of 100 mm and are relatively neutral with respect to materials such as water, textiles, wood and aluminum.

#### **Features**

- Data carrier memory limited to 192 bytes
- For sending smaller quantities of data
- Wide range of data carriers
- Unique ID with 5 bytes, read-only
- Read-only data carriers available (protection against manipulation)



	BIS 0.035 BIS L-100-05/L-R0	
Product Group	LF (125 kHz)	
Dimension	Ø 20 x 1.6 mm	
UID serial number, read-only	5 Byte	
User data, read/write	-	
Memory type	EEPROM	
Antenna type	round	
Installation	metal-free (clear zone) on metal flush in metal	
Storage temperature	-4095 °C	
Storage temperature temporary	-	
Ambient temperature	-2585 °C	
Housing material	Epoxy resin-glass fiber, GF	
Protection degree	IP67	
Approval/Conformity	CE	
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Installation	flush in metal	on metal	metal-free (clear zone)	
BIS L-40x-xxx-001	5-12	0-15	0-30	
BIS L-40x-xxx-002			0-23	
BIS L-40x-xxx-003				
BIS L-40x-xxx-004			0-23	
BIS VL-300	10-20	10-25	0-40	
BIS VL-301	20-50	20-50	0-70	
BIS VL-302	8-15	8-15	0-25	
BIS VL-304	8-15	8-15	0-25	
BIS VL-306				
Dimensions in mm				
* Installation on request				









BIS 0038 BIS L-101-05/L-R0	BIS 0.03C BIS L-102-05/L-R0	BIS(003 F BIS L-103-05/L-R0
LF (125 kHz)	LF (125 kHz)	LF (125 kHz)
Ø 30 x 1.6 mm	Ø 50 x 1.6 mm	Ø 12.4 x 2 mm
5 Byte	5 Byte	5 Byte
-	-	_
EEPROM	EEPROM	EEPROM
round	round	round
metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal
-4095 °C	-4095 °C	-
_	-	-40130 °C 1x1000 h
-2585 °C	-2585 °C	-2585 °C
Epoxy resin-glass fiber, GF	Epoxy resin-glass fiber, GF	PPS, EP
IP67	IP67	IP68
CE	CE	CE
Page 447	Page 447	Page 447

flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)
0-18	0-24	0-40	0-28	0-32	0-55			0-20
		0-27						0-16
								0-11
		0-27						0-16
10-30	10-35	0-50	15-40	15-45	0-70	3-10	3-12	0-25
20-40	20-45	0-70	25-55	25-60	0-100			
10-20	10-20	0-30	10-20	10-25	0-40	3-8	4-10	0-15
10-20	10-20	0-30	10-20	10-25	0-40	3-8	4-10	0-15
								0-7



	BIS003R BIS L-200-03/L	
Product Group	LF (125 kHz)	
Dimension	Ø 20 x 1.6 mm	
UID serial number, read-only	5 Byte	
User data, read/write	-	
Memory type	PROM	
Antenna type	round	
Installation	metal-free (clear zone) on metal flush in metal	
Storage temperature	-4095 °C	
Storage temperature temporary	-	
Ambient temperature	-4085 °C	
Housing material	Epoxy resin-glass fiber, GF	
Protection degree	IP67	
Approval/Conformity	CE	
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Cultable Toda, Wite Head Will Hax. Toda, Wite Working dictation				
Installation	flush in metal	on metal	metal-free (clear zone)	
BIS L-40x-xxx-001	5-12	0-15	0-30	
BIS L-40x-xxx-002			0-23	
BIS L-40x-xxx-003				
BIS L-40x-xxx-004			0-23	
BIS VL-300	10-20	10-25	0-40	
BIS VL-301	20-50	20-50	0-70	
BIS VL-302	8-15	8-15	0-25	
BIS VL-304	8-15	8-15	0-25	
BIS VL-306				
Dimensions in mm				
* Installation on request				









BIS003T BIS L-201-03/L	BIS 0.03U BIS L-202-03/L	BI\$003W BI\$L-203-03/L
LF (125 kHz)	LF (125 kHz)	LF (125 kHz)
Ø 30 x 1.6 mm	Ø 50 x 1.6 mm	Ø 12.4 x 2 mm
5 Byte	5 Byte	5 Byte
-	-	-
PROM	PROM	PROM
round	round	round
metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal
-4095 °C	-4095 °C	-
-	-	-40130 °C 1x1000 h
-4085 °C	-4085 °C	-2585 °C
Epoxy resin-glass fiber, GF	Epoxy resin-glass fiber, GF	PPS, EP
IP67	IP67	IP68
CE	CE	CE
Page 447	Page 447	Page 447

flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)
0-18	0-24	0-40	0-28	0-32	0-55			0-20
		0-23						0-16
								0-11
		0-27						0-16
10-30	10-35	0-50	15-40	15-45	0-70	3-10	3-12	0-25
20-40	20-45	0-70	25-55	25-60	0-100			
10-20	10-20	0-30	10-20	10-25	0-40	3-8	4-10	0-15
10-20	10-20	0-30	10-20	10-25	0-40	3-8	4-10	0-15
								0-7



	BIS0033 BIS L-100-01/L	
Product Group	LF (125 kHz)	
Dimension	Ø 20 x 1.6 mm	
UID serial number, read-only	4 Byte	
User data, read/write	192 Byte	
Memory type	EEPROM	
Antenna type	round	
Installation	metal-free (clear zone) on metal flush in metal	
Storage temperature	-4095 °C	
Storage temperature temporary	-	
Ambient temperature	-2585 °C	
Housing material	Epoxy resin-glass fiber, GF	
Protection degree	IP67	
Approval/Conformity	CE	
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Installation	flush in metal	on metal	metal-free (clear zone)	
BIS VL-300	10-20	10-20	0-30	
BIS VL-301	15-25	15-30	0-40	
BIS VL-302	8-15	8-15	0-20	
BIS VL-304	8-15	8-15	0-20	
BIS VL-306				
Dimensions in mm				
* Installation on request				









BIS 0.034 BIS L-100-05/L	BIS 0036 BIS L-101-01/L	BIS0037 BIS L-101-05/L
LF (125 kHz)	LF (125 kHz)	LF (125 kHz)
Ø 20 x 1.6 mm	Ø 30 x 1.6 mm	Ø 30 x 1.6 mm
4 Byte	4 Byte	4 Byte
192 Byte	192 Byte	192 Byte
EEPROM	EEPROM	EEPROM
round	round	round
metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal
-4095 °C	-4095 °C	-4095 °C
_	-	-
-2585 °C	-2585 °C	-2585 °C
Epoxy resin-glass fiber, GF	Epoxy resin-glass fiber, GF	Epoxy resin-glass fiber, GF
IP67	IP67	IP67
CE	CE	CE
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flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)	flush in metal*	on metal*	metal-free (clear zone)*
			10-30	10-30	0-40			
			15-35	15-40	0-55			
			10-20	10-20	0-25			
			10-20	10-20	0-25			
		0-12						



	BIS 0.039 BIS L-102-01/L	
Product Group	LF (125 kHz)	
Dimension	Ø 50 x 1.6 mm	
UID serial number, read-only	4 Byte	
User data, read/write	192 Byte	
Memory type	EEPROM	
Antenna type	round	
Installation	metal-free (clear zone) on metal flush in metal	
Storage temperature	-4095 °C	
Storage temperature temporary	-	
Ambient temperature	-2585 °C	
Housing material	Epoxy resin-glass fiber, GF	
Protection degree	IP67	
Approval/Conformity	CE	
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Installation	flush in metal	on metal	metal-free (clear zone)	
BIS VL-300	15-40	15-40	0-55	
BIS VL-301	20-50	20-50	0-70	
BIS VL-302	10-20	10-25	0-30	
BIS VL-304	10-20	10-25	0-30	
BIS VL-306				
Dimensions in mm				
* Installation on request				









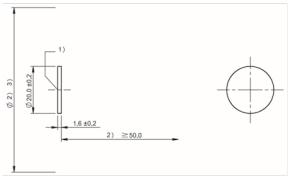
BIS003A BIS L-102-05/L	BIS 0.03E BIS L-103-05/L	BIS 00 KR BIS L-140-05/L-M8
LF (125 kHz)	LF (125 kHz)	LF (125 kHz)
Ø 50 x 1.6 mm	Ø 12.4 x 2 mm	Ø 22 x 21 mm
4 Byte	4 Byte	4 Byte
192 Byte	192 Byte	192 Byte
EEPROM	EEPROM	PROM
round	round	round
metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal	metal-free (clear zone) on metal flush in metal
-4095 °C	-	-2595 °C
_	-40130 °C 1x1000 h	-
-2585 °C	-2585 °C	-2585 °C
Epoxy resin-glass fiber, GF	PPS, EP	Steel, PA 12, GF30
IP67	IP68	_
CE	CE	CE
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flush in metal	on metal	metal-free (clear zone)	flush in metal	on metal	metal-free (clear zone)	flush in metal*	on metal*	metal-free (clear zone)*
15-40	15-45	0-70						
25-55	25-60	0-100						
10-20	10-25	0-40						
10-20	10-25	0-40						
					0-7			



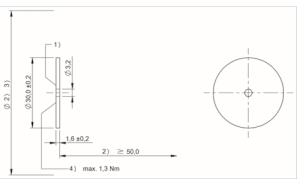
	BIS003N BIS L-150-05/A
Product Group	LF (125 kHz)
Dimension	Ø 3.15 x 13.3 mm
UID serial number, read-only	4 Byte
User data, read/write	192 Byte
Memory type	EEPROM
Antenna type	Rod
Installation	metal-free (clear zone) on metal flush in metal
Storage temperature	-
Storage temperature temporary	-4090 °C 1x1000 h
Ambient temperature	-4085 °C
Housing material	Glass, transparent
Protection degree	IP68
Approval/Conformity	CE
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Installation	flush in metal	on metal	metal-free (clear zone)
BIS VL-301			0-32
BIS VL-350	0-24	0-24	0-17
Dimensions in mm			



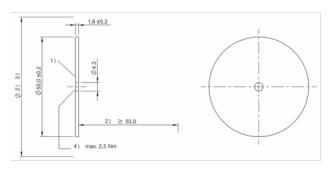
1) Sensing surface, 2) Clear zone, 3) see corresponding R/W head

### BIS0035, BIS003R, BIS0033, BIS0034



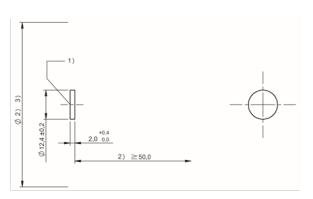
1) Sensing surface, 2) Clear zone, 3) see corresponding R/W head, 4) Tightening torque

### BIS0038, BIS003T, BIS0036, BIS0037



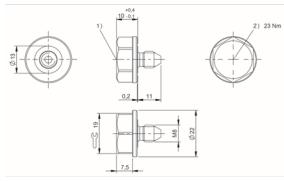
1) Sensing surface, 2) Clear zone, 3) see corresponding R/W head, 4) Tightening torque

#### BIS003C, BIS003U, BIS0039, BIS003A



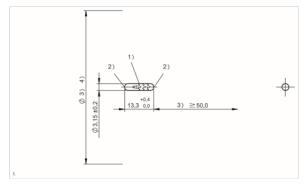
1) Sensing surface, 2) Clear zone, 3) see corresponding R/W head

### BIS003F, BIS003W, BIS003E



1) Sensing surface, 2) Tightening torque

### BIS00KR



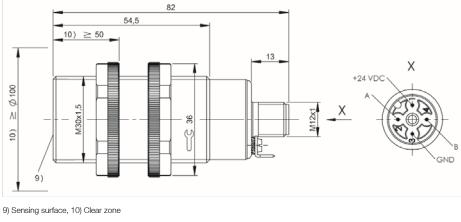
1) Sensing surface parallel, 2) Sensing surface axial, 3) Clear zone, 4) see corresponding R/W head

### BIS003N



	BIS00UL BIS VL-300-001-S4
Product Group	LF (125 kHz)
Dimension	Ø 30 x 82 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1 connector, 4-pin
Housing material	PVDF, nuts PA 6.6
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

		BISO	033		BISO	036		BISO	039		BISO BISO			BISO BISO		
Data carrier distance to metal		metal- free		flush in metal	metal- free	on metal	flush in metal									
Data carrier clear zone																
Working distance for writing		0-30	10-20	10-20	0-40	10-30	10-30	0-55	15-40	15-40						
Working distance for reading Offset at distance		0-30	10-20	10-20	0-40	10-30	10-30	0-55	15-40	15-40	0-40	10-25	10-20	0-50	10-35	10-30
	0	±18			±28			±30			±20			±28		
	3	±18			±28			±30			±20			±28		
	7	±18			±28			±30			±20			±28		
	8	±18			±28			±30			±20			±28		
	10	±18	±8	±8	±28	±15	±13	±30			±20	±15	±10	±28	±20	±17
	12	±18	±8	±8	±28	±15	±13	±30			±20	±15	±10	±28	±20	±17
	15	±18	±5	±5	±28	±15	±10	±30	±20	±20	±20	±10	±10	±28	±20	±17
	18	±18	±2	±2	±28	±15	±10	±30	±20	±18	±20	±10	±10	±28	±20	±17
	20	±18	±0	±0	±28	±15	±10	±30	±20	±15	±20	±10	±0	±28	±20	±17
	25	±18			±28	±10	±5	±30	±15	±15	±20	±0		±28	±20	±15
	30	±18			±28	±0	±0	±30	±15	±10	±20			±28	±15	±0
	35				±28			±30	±15	±0	±20			±28	±0	
	40				±28			±30	±0		±20			±28		
	45							±30						±28		
	50							±30						±28		
	55							±0								
	60															
	70															
Dimensions in mm																

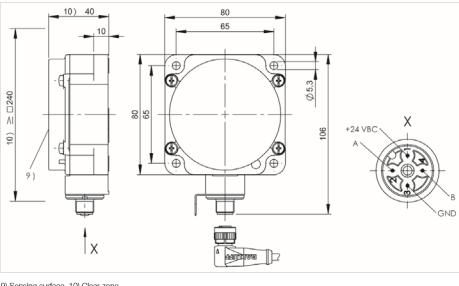


BISO BISO			BIS003W BIS003F					
metal-		flush in metal	metal-		flush in metal			
rree	metai	in metal	rree	metai	in metal			
0-70	15-45	15-40	0-25	3-12	3-10			
±35			±15					
±35			±15	±12	±9			
±35				±12				
±35			±15	±12	±8			
±35			±15	±9	±7			
±35			±15	±0				
±35	±25	±20	±15					
±35	±25	±20	±15					
±35	±25	±20	±15					
±35	±20	±20	±13					
±35		±20						
±35	±15	±15						
±35	±12	±0						
±35	±0							
±35								
±35								
±35								
±35								



	BIS00U6 BIS VL-301-001-S4
Product Group	LF (125 kHz)
Dimension	80 x 80 x 40 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1 connector, 4-pin
Housing material	PBT
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

Appropriate data carrier															
	BIS0	033		BISO	036		BIS0	039		<b>BIS003</b>	N	<b>BISO</b>	03R		
										<b>BIS017</b>		BIS0			
Data carrier distance to metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free		flush in metal	metal- free		metal- free	on metal	flush in metal	
Data carrier clear zone															
Working distance for writing	0-40	15-30	15-25	0-55	15-40	15-35	0-70	20-50	20-50	0-32					
Working distance for reading	0-40	15-30	15-25	0-55	15-40	15-35	0-70	20-50	20-50	0-32		0-70	20-50	20-50	
Offset at distance															
0	±30			±35			±40			±24		±40			
3	±30			±35			±40			±24		±40			
7	±30			±35			±40			±24		±40			
8	±30			±35			±40			±24		±40			
10	±30			±35			±40			±24		±40			
12	±30			±35			±40			±24		±40			
15	±30	±20	±15	±35	±20	±20	±40			±24		±40			
18	±30	±15	±10	±35	±20	±20	±40			±24		±40			
20	±30	±15	±10	±35	±20	±20	±40	±25	±22	±24		±40	±25	±22	
25	±30	±10	±0	±35	±20	±15	±40	±25	±22	±24		±40	±25	±22	
30	±30	±0		±35	±20	±15	±40	±25	±22	±24		±40	±25	±22	
35	±30			±35	±15	±0	±40	±20	±15			±40	±20	±15	
40	±30			±35	±0		±40	±15	±15			±40	±15	±15	
45				±35			±40	±15	±10			±40	±15	±10	
50				±35			±40	±0	±0			±40	±0	±0	
55				±35			±40					±40			
60							±40					±40			
70							±40					±40			
Dimensions in mm															



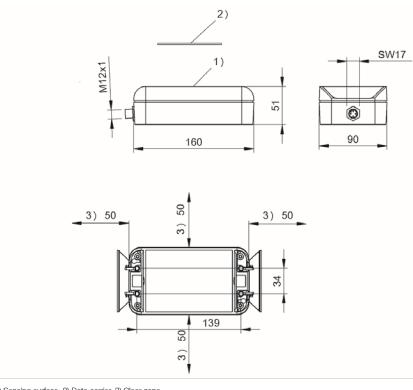
9) Sensing surface, 10) Clear zone

0-70 20-45 20-40 0-100 25-60 25-55  ±40 ±45 ±45 ±40 ±45 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45	BISO BISO			BIS003U BIS003C						
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±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45	0-70	20-45	20-40	0-100	25-60	25-55				
±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45										
±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45 ±40 ±45	±40			±45						
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±40 ±45 ±40 ±45 ±40 ±45	±40			±45						
±40 ±45 ±45	±40			±45						
±40 ±45	±40			±45						
	±40			±45						
10 01 00 15 00 00	±40			±45						
±40 ±24 ±20 ±45 ±30 ±30	±40	±24	±20	±45	±30	±30				
±40 ±24 ±20 ±45 ±30 ±30	±40	±24	±20	±45	±30	±30				
±40 ±20 ±20 ±45 ±30 ±25										
±40 ±20 ±15 ±45 ±30 ±25	±40	±20	±15	±45	±30	±25				
±40 ±18 ±0 ±45 ±25 ±20	±40	±18	±0	±45	±25	±20				
±40 ±0 ±45 ±20 ±20	±40	±0		±45	±20	±20				
$\pm 40$ $\pm 45$ $\pm 10$ $\pm 0$	±40			±45	±10	±0				
$\pm 40$ $\pm 45$ $\pm 0$	±40			±45	±0					
±40 ±45	±40									
±45	±40			±45						
±45				±45						



	BIS 01 5 U BIS VL-308-001-S4
Product Group	LF (125 kHz)
Dimension	90 x 51 x 160 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1 connector, 4-pin
Housing material	ABS
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

Suitable data carriers on request

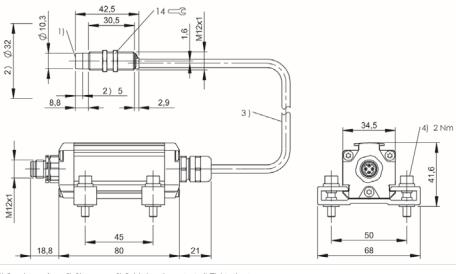


1) Sensing surface, 2) Data carrier, 3) Clear zone



	BIS00UJ BIS VL-306-001-S4
Product Group	LF (125 kHz)
Dimension	Ø 12 x 42.5 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1-Male, 4-pole, 0.50 m, PU1
Housing material	Brass, interface aluminum
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

	BIS0034	BIS003E	BISO03W BISO03F
Data carrier distance to metal	metal- free	metal- free	metal- free
Data carrier clear zone			
Working distance for writing	0-12	0-7	
Working distance for reading	0-12	0-7	0-7
Offset at distance			
0	±7	±4	±4
3	±7	±4	±4
7	±7	±4	±2
8	±7		
10	±7		
12	±7		
15			
18			
20			
25			
30			
35			
40			
Dimensions in mm			

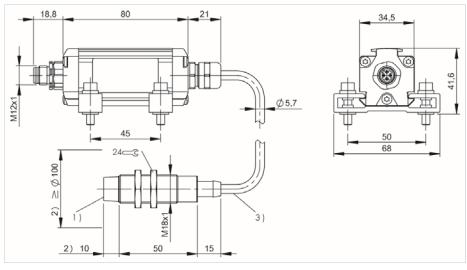


1) Sensing surface, 2) Clear zone, 3) Cable length see text, 4) Tightening torque



	BIS00UF BIS VL-302-001-S4
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1-Male, 4-pole, 0.50 m, PVC
Housing material	Brass, interface aluminum
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

Арргорнате чата саптет																		
									BISO BISO									
Data carrier distance to metal		metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal		metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	
Data carrier clear zone																		
Working distance for writing		0-20	8-15	8-15	0-25	10-20	10-20	0-30	10-25	10-20								
Working distance for reading		0-20	8-15	8-15	0-25	10-20	10-20	0-30	10-25	10-20		0-25	8-15	8-15	0-30	10-20	10-20	
Offset at distance																		
	0	±10			±12			±15			0	±13			±15			
	3	±10			±12			±15			3	±13			±15			
	7	±10			±12			±15			4	±13			±15			
	8	±10	±6	±6	±12			±15			8	±13	±8	±6	±15			
	10	±10	±5	±5	±12	±10	±8	±15	±15	±10	10	±13	±8	±6	±15	±10	±10	
	12	±10	±4	±4	±12	±10	±8	±15	±15	±10	12	±13	±8	±6	±15	±10	±10	
	15	±10	±0	±0	±12	±5	±5	±15	±15	±5	15	±13	±0	±0	±15	±10	±8	
	18	±10			±12	±0	±0	±15	±10	±0	18	±13			±15	±0	±0	
	20	±10			±12	±0	±0	±15	±10	±0	20	±13			±15	±0	±0	
	25				±12			±15	±0		25	±13			±15			
	30							±15			30				±15			
	35										35							
	40										40							
Dimensions in mm																		



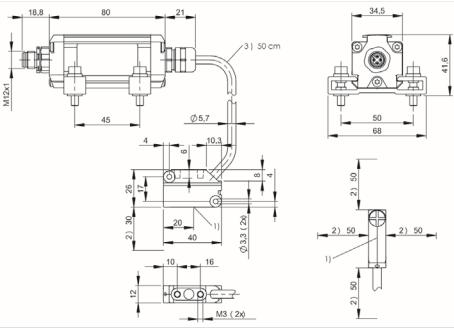
1) Sensing surface, 2) Clear zone, 3) Cable length

BIS0	03U_		BIS003W					
<b>BISO</b>	03C		BIS003F					
		flush in metal			flush in metal			
0-40	10-25	10-20	0-15	4-10	3-8			
±20			±6					
±20			±6		±5			
±20			±6	±7	±4			
±20			±6	±6	±3			
±20	±15	±8	±6	±5				
±20	±15	±8	±6					
±20	±15	±6	±6					
±20	±10	±0						
±20	±10	±0						
±20	±0							
±20								
±20								
±20								



	BIS00UK BIS VL-350-001-S4
Product Group	LF (125 kHz)
Dimension	12 x 26 x 40 mm
Installation	metal-free (clear zone)
Antenna type	Rod
Connection	M12x1-Male, 4-pole, 0.50 m, PU
Housing material	ABS, GF16, interface aluminum
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

Appropriate data carrier			
	BISC	03N	
Data carrier distance to metal	metal- free	on metal	flush in metal
Data carrier clear zone			
Working distance for writing	0-17	0-24	0-24
Working distance for reading	0-17	0-24	0-24
Offset at distance			
0	±18	±20	±20
3	±18	±20	±20
7	±18	±20	±20
8	±18	±20	±20
10	±18	±20	±20
12	±10	±20	±20
15	±10	±20	±20
18		±14	±14
20		±14	±14
25		±14	±14
Dimensions in mm			

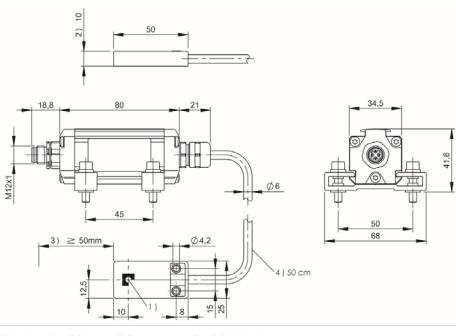


1) Sensing surface, 2) Clear zone, 3) Cable length



	BIS00UH BIS VL-304-001-S4
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	M12x1-Male, 4-pole, 0.50 m, PU
Housing material	ABS, GF16, interface aluminum
Interface	-
Operating voltage Ub	-
Storage temperature	-2085 °C
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE

BIS0033 BIS0036							BIS003R BIS0035										
	metal- free	on metal	flush in metal		on metal	flush in metal		on metal	flush in metal		metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	
	0-20	8-15	8-15	0-25	10-20	10-20	0-30	10-25	10-20								
	0-20	8-15	8-15	0-25	10-20	10-20	0-30	10-25	10-20		0-25	8-15	8-15	0-30	10-20	10-20	
0	±10			±12			±15			0	±13			±15			
3	±10			±12			±15			3	±13			±15			
7	±10			±12			±15			4	±13			±15			
8	±10	±6	±6	±12			±15			8	±13	±8	±6	±15			
10	±10	±5	±5	±12	±10	±8	±15	±15	±10	10	±13	±8	±6	±15	±10	±10	
12	±10	±3	±3	±12	±10	±8	±15	±15	±10	12	±13	±8	±6	±15	±10	±10	
15	±10	±0	±0	±12	±5	±5	±15	±15	±5	15	±13	±0	±0	±15	±10	±8	
18	±10			±12	±0	±0	±15	±10	±0	18	±13			±15	±0	±0	
20	±10			±12	±0	±0	±15	±10	±0	20	±13			±15	±0	±0	
25				±12			±15	±0		25	±13			±15			
							±15			30				±15			
										35							
40										40							
	3 7 8 10 12 15 18 20	metal-free  0-20 0-20  0-20  0 ±10 3 ±10 7 ±10 8 ±10 10 ±10 12 ±10 15 ±10 18 ±10 20 ±10 25 30 35	metal- free metal  0-20 8-15  0-20 8-15  0 ±10  3 ±10  7 ±10  8 ±10 ±6  10 ±10 ±5  12 ±10 ±3  15 ±10  20 ±10  25  30  35	metal-free         on metal in metal         flush in metal           0-20         8-15         8-15           0-20         8-15         8-15           0         ±10         3           3         ±10         7           7         ±10         8           8         ±10         ±6         ±6           10         ±10         ±5         ±5           12         ±10         ±3         ±3           15         ±10         ±0         ±0           18         ±10         20         ±10           25         30         35	metal-free         on metal in metal in metal in metal free         metal-free           0-20         8-15         8-15         0-25           0-20         8-15         8-15         0-25           0         ±10         ±12         ±12           3         ±10         ±12         ±12           7         ±10         ±6         ±6         ±12           10         ±10         ±5         ±5         ±12           12         ±10         ±3         ±3         ±12           15         ±10         ±0         ±0         ±12           18         ±10         ±0         ±12         ±12           20         ±10         ±12         ±12           30         35         ±12         ±12	metal-free         on metal metal in metal in metal in metal free         metal metal metal free         metal metal metal free         on metal metal free         metal metal free         on metal metal free           0-20         8-15         8-15         0-25         10-20           0         ±10         ±12         10-20           3         ±10         ±12         12           4         ±12         ±12         12           8         ±10         ±6         ±6         ±12           10         ±10         ±5         ±5         ±12         ±10           12         ±10         ±3         ±3         ±12         ±10           15         ±10         ±0         ±0         ±12         ±5           18         ±10         ±12         ±0         ±12         ±0           25         ±10         ±12         ±0         ±12         ±0           35         ±10         ±12         ±0         ±12         ±0	metal-free         on metal in metal         flush in metal in metal in metal         on metal in	metal-free         on metal in metal in metal in metal free         metal-free         on metal in metal in metal free         metal in metal in metal free         metal in metal in metal free           0-20         8-15         8-15         0-25         10-20         10-20         0-30           0 ±10         ±12         ±15         ±15         ±15           3 ±10         ±12         ±15         ±15           7 ±10         ±12         ±15         ±15           8 ±10         ±6         ±6         ±12         ±15           10 ±10         ±5         ±5         ±12         ±10         ±8         ±15           12 ±10         ±3         ±3         ±12         ±10         ±8         ±15           15 ±10         ±0         ±0         ±12         ±5         ±5         ±15           18 ±10         ±12         ±0         ±0         ±15           20 ±10         ±12         ±0         ±0         ±15           25         ±12         ±0         ±0         ±15           36         ±12         ±12         ±0         ±0         ±15	metal-free         on metal in metal in metal         flush free         metal in metal in metal in metal in metal in metal in metal free         metal in metal in metal in metal in metal in metal free         on metal in metal in metal in metal in metal in metal free         on metal in metal in metal in metal in metal in metal free         on metal in metal in metal in metal in metal in metal free         on metal in metal i	metal-free         on metal in metal free         metal free         on metal in metal free         on metal in metal free         metal in metal in metal in metal free         on metal in me	metal-free         on metal in metal free         metal-free         on metal in metal free         flush metal in metal free         metal in metal free         metal in metal in metal in metal in metal free         on metal in in metal in metal in metal in metal in in metal in in metal in metal in in metal	metal-free         on metal in metal free         metal metal free         on metal in metal free         flush metal free         metal in metal free         metal free         metal in metal free         metal in metal free         metal in metal free         metal free         metal in metal free         metal free         metal in metal free         netal free	metal-free         on metal in metal         flush metal free         metal in metal free         on metal in metal free         flush metal free         metal in metal free         metal free         metal in metal free         metal free         metal in metal free         metal in metal free         metal free	metal-free metal   m	metal-free metal   metal   metal-free metal   metal   metal-free metal   met	metal-free metal   metal free metal   metal-free metal   metal free metal   metal free metal   metal free metal   metal   metal free metal   metal	Metal- free metal   metal met



1) Sensing surface, 2) Clear zone, 3) Clear zone surrounding, 4) Cable length

BISO BISO			BIS003W BIS003F					
		flush in metal						
0-40	10-25	10-20	0-15	4-10	3-8			
±20			±6					
±20 +20			±6 ±6	±7	±5 +3			
±20			±6	±6				
	±15	±8 ±8	±6 ±6	±5				
	±15		±6					
	±10 ±10							
±20 ±20	±0							
±20								
±20								



For read/write heads BIS VM (HF 13.56 MHz), BIS VL (LF 125 kHz) and BIS VU (UHF 860/960 MHz) *	BIS 013U BIS V-6108-048-C002	
Product Group	Multi-Frequency Processors (BIS V)	
Interface	Profinet I/O (IRT), 2 port Switch	
Supported RFID technologies	LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	
Number of connectable R/W heads / antennas	4	
Operating voltage Ub	24 V DC LPS Class 2	
Housing material	Zinc, die-cast	
Ambient temperature	060 °C	
Protection degree	IP65 with connector	
Approval/Conformity	CE, UL Listed	
Connection	2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	
Productview	Page 472	

<sup>\*</sup> Use adapter BISOFCK to connect read/write heads BIS C (LF 70/455 kHz).







BIS 013W BIS V-6108-048-C102	BIS00T3 BIS V-6102-019-C001	BIS V-6102-019-C101
Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)
Profinet I/O (IRT), 2 port Switch	Profibus DP Slave galvanically isolated	Profibus DP Slave galvanically isolated
LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)
4	4	4
24 V DC LPS Class 2	24 V DC LPS Class 2	24 V DC LPS Class 2
Zinc, die-cast	Zinc, die-cast	Zinc, die-cast
060 °C	060 °C	060 °C
IP65 with connector	IP65 with connector	IP65 with connector
CE, UL Listed	CE, UL Listed	CE, UL Listed
2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	M12x1-Male, 5-pole, B-coded M12x1-Female, 5-pole, B-coded 7/8"-Male, 5-pole	M12x1-Male, 5-pole, B-coded M12x1-Female, 5-pole, B-coded 7/8"-Male, 5-pole
Page 472	Page 472	Page 472



For read/write heads BIS VM (HF 13.56 MHz), BIS VL (LF 125 kHz) and BIS VU (UHF 860/960 MHz) *	BIS 0186 BIS V-6107-039-C005	
Product Group	Multi-Frequency Processors (BIS V)	
Interface	Ethernet TCP/IP, USB	
Supported RFID technologies	LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	
Number of connectable R/W heads / antennas	4	
Operating voltage Ub	24 V DC LPS Class 2	
Housing material	Zinc, die-cast	
Ambient temperature	060 °C	
Protection degree	IP65 with connector	
Approval/Conformity	CE, UL Listed	
Connection	M12x1-Female, 4-pole, D-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 5-pole	
Productview	Page 473	

<sup>\*</sup> Use adapter BISOFCK to connect read/write heads BIS C (LF 70/455 kHz).







BIS 018J BIS V-6107-039-C006	BIS V-6107-039-C105	BIS 018K BIS V-6107-039-C106
Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)
Ethernet TCP/IP, USB	Ethernet TCP/IP, USB	Ethernet TCP/IP, USB
LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)
4	4	4
24 V DC LPS Class 2	24 V DC LPS Class 2	24 V DC LPS Class 2
Zinc, die-cast	Zinc, die-cast	Zinc, die-cast
060 °C	060 °C	060 °C
IP65 with connector	IP65 with connector	IP65 with connector
CE, UL Listed	CE, UL Listed	CE, UL Listed
M12x1-Female, 4-pole, D-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 4-pole	M12x1-Female, 4-pole, D-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 5-pole	M12x1-Female, 4-pole, D-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 4-pole
Page 473	Page 473	Page 473



	BIS 012F BIS V-6106-034-C002	
Product Group	Multi-Frequency Processors (BIS V)	
Interface	Ethernet/IP	
	LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	
Number of connectable R/W heads / antennas	4	
Operating voltage Ub	24 V DC LPS Class 2	
Housing material	Zinc, die-cast	
Ambient temperature	060 °C	
Protection degree	IP65 with connector	
Approval/Conformity	CE, UL Listed	
	2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	
Productview	Page 474	

 $<sup>^{\</sup>star}$  Use adapter  $\mbox{BISOFCK}$  to connect read/write heads  $\mbox{BIS C}$  (LF 70/455 kHz).







BIS(0122 BIS V-6106-034-C004	BIS V-6106-034-C102	BIS V-6106-034-C104
Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)
Ethernet/IP	Ethernet/IP	Ethernet/IP
LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)
4	4	4
24 V DC LPS Class 2	24 V DC LPS Class 2	24 V DC LPS Class 2
Zinc, die-cast	Zinc, die-cast	Zinc, die-cast
060 °C	060 °C	060 °C
IP65 with connector	IP65 with connector	IP65 with connector
CE, UL Listed	CE, UL Listed	CE, UL Listed
2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 4-pole	2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 4-pole
Page 474	Page 474	Page 474



For read/write heads BIS VM (HF 13.56 MHz), BIS VL (LF 125 kHz) and BIS VU (UHF 860/960 MHz) *	BIS 0.0U9 BIS V-6110-063-C002	
Product Group	Multi-Frequency Processors (BIS V)	
Interface	EtherCAT	
Supported RFID technologies	LF 125 KHz (BIS VL), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	
Number of connectable R/W heads / antennas	4	
Operating voltage Ub	24 V DC LPS Class 2	
Housing material	Zinc, die-cast	
Ambient temperature	060 °C	
Protection degree	IP65 with connector	
Approval/Conformity	CE, UL Listed	
Connection	2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	
Productview	Page 475	

<sup>\*</sup> Use adapter BISOFCK to connect read/write heads BIS C (LF 70/455 kHz).









BIS 01 47 BIS V-6110-063-C102	BIS 01 0P BIS V-6111-073-C003	BIS 014E BIS V-6111-073-C103
Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)	Multi-Frequency Processors (BIS V)
EtherCAT	CC-Link	CC-Link
LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM), UHF 860/960 MHz (BIS VU)	LF 125 kHz (BIS VL), HF 13.56 MHz (BIS VM)	LF 125 kHz (BIS VL), LF 70/455 kHz (BIS C), HF 13.56 MHz (BIS VM)
4	4	4
24 V DC LPS Class 2	24 V DC LPS Class 2	24 V DC LPS Class 2
Zinc, die-cast	Zinc, die-cast	Zinc, die-cast
060 °C	060 °C	060 °C
IP65 with connector	IP65 with connector	IP65 with connector
CE, UL Listed	CE, UL Listed	CE, UL Listed
2x M12x1-Female, 4-pole, D-coded 7/8"-Male, 5-pole	M12x1-Male, 5-pole, A-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 5-pole	M12x1-Male, 5-pole, A-coded M12x1-Female, 5-pole, A-coded 7/8"-Male, 5-pole
Page 475	Page 475	Page 475



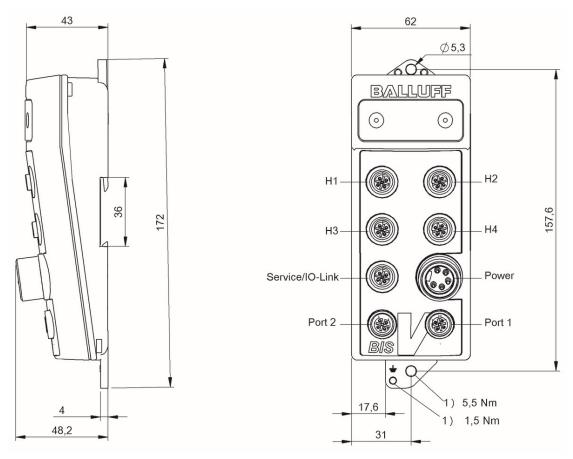
For read/write heads BIS L-400-043	BAE003W BIS Z-EL-002-RS232	
Product Group	LF (125 kHz)	
Interface	RS232	
Supported RFID technologies	LF 125 kHz (BIS L, Easy Loop)	
Number of connectable R/W heads / antennas	16	
Operating voltage Ub	19.228.8 VDC	
Housing material	ABS	
Ambient temperature	060 °C	
Protection degree	IP65 with connector	
Approval/Conformity	CE	
Connection	Male, 4-pole Male, 5-pole	
Productview	Page 476	





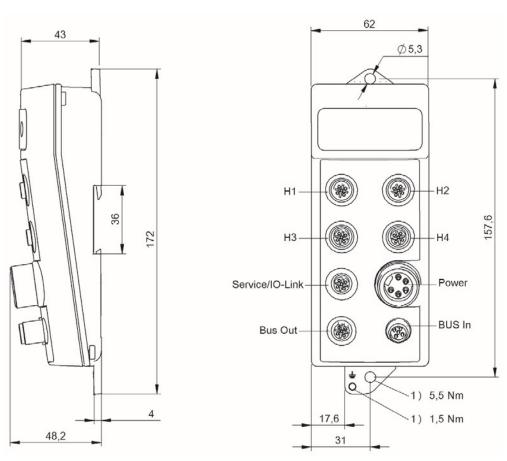
BAE003U BIS Z EL-001-ETHERNET  LF (125 kHz)  Ethernet TCP/IP  LF 125 kHz (BIS L, Easy Loop)  16  19.228.8 VDC  ABS  060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole  Page 476
Ethernet TCP/IP  LF 125 kHz (BIS L, Easy Loop)  16  19.228.8 VDC  ABS  060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
LF 125 kHz (BIS L, Easy Loop)  16  19.228.8 VDC  ABS  060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
16 19.228.8 VDC  ABS 060 °C IP65 with connector  CE Female, 4-pole, D-coded Male, 5-pole
19.228.8 VDC  ABS  060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
ABS  060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
060 °C  IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
IP65 with connector  CE  Female, 4-pole, D-coded Male, 5-pole
CE Female, 4-pole, D-coded Male, 5-pole
Female, 4-pole, D-coded Male, 5-pole
Male, 5-pole
Page 476

## 472 | RFID | LF (125 kHz)



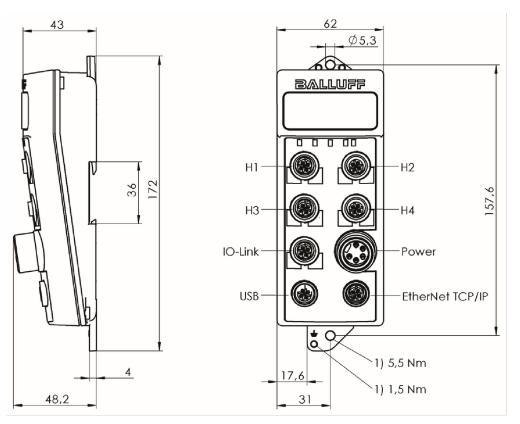
1) Tightening torque

### BIS013U, BIS013W



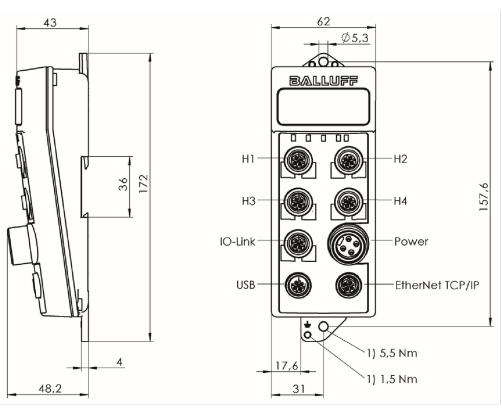
1) Tightening torque

### BIS00T3, BIS012E



1) Tightening torque

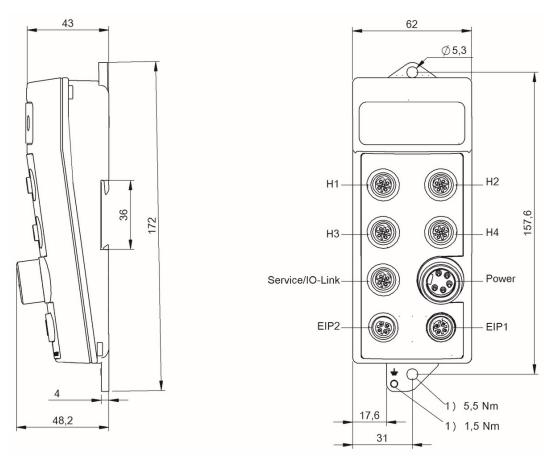
#### BIS0186, BIS0187



1) Tightening torque

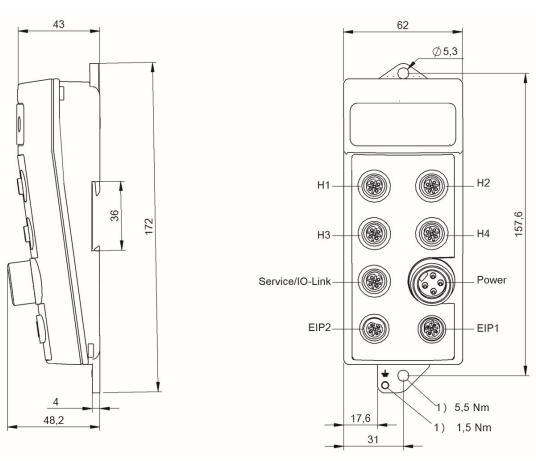
### BIS018J, BIS018K

# 474 | RFID | LF (125 kHz)



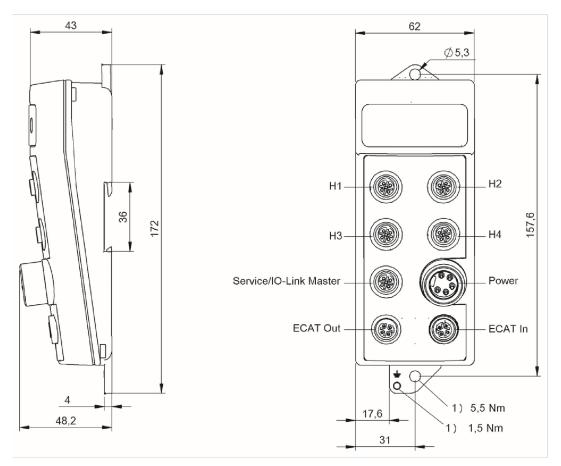
1) Tightening torque

### BIS012F, BIS014C



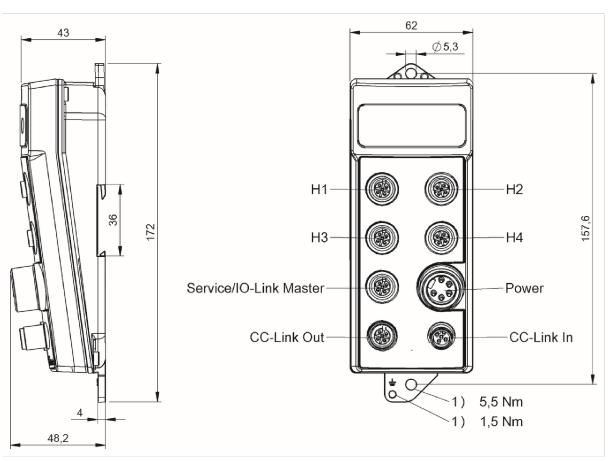
1) Tightening torque

### BIS0122, BIS0146



1) Tightening torque

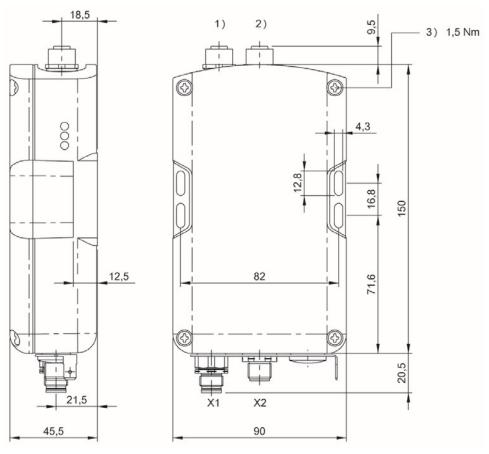
#### BIS00U9, BIS0147



1) Tightening torque

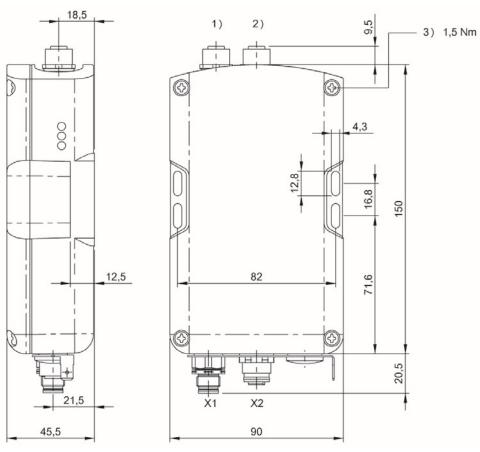
### BIS010P, BIS014E

# 476 | RFID | LF (125 kHz)



1) Line 1, 2) Line 2, 3) Tightening torque

#### BAE003W



1) Line 1, 2) Line 2, 3) Tightening torque

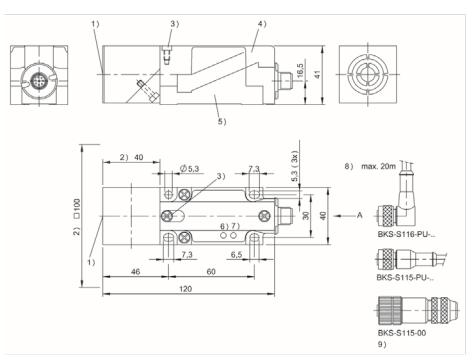
### BAE003U

Do you need more details? Our Product Finder at www.balluff.com provides you with product-specific information, including technical drawings, data sheets, user guides and more for each individual product. All items are available for download.



	BIS00C5 BIS L-400-035-001-00-S115
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin
Housing material	PBT
Interface	RS232
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

7 ppropriate data carrier												
		BIS003R		BIS003T			BIS0	03U	BIS0	03W		
		BIS0	035		BIS0	038		BIS0	03C		BIS0	03F
Data carrier distance to metal		metal- free	on metal	flush in metal	metal- free	on metal	flush in metal		on metal	flush in metal	metal- free	
Data carrier clear zone												
Working distance for writing												
Working distance for reading		0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20	
Offset at distance												
	0	±15	±10		±20	±12	±10	±30	±20	±18	±10	
	3	±15	±10		±20	±12	±10	±30	±20	±18	±10	
	5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10	
	8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
	10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
	12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10	
	15	±15	±8		±20	±12	±10	±30	±20	±18	±10	
	18	±15			±20	±12	±10	±30	±20	±14		
	20	±15			±20	±12		±30	±20	±14		
	24	±15			±20	±10		±30	±20	±12		
	28				±20			±30	±14	±12		
	30				±20			±30	±14			
	32				±20			±30	±14			
	35				±20			±30				
	40							±30				
Dimensions in mm												

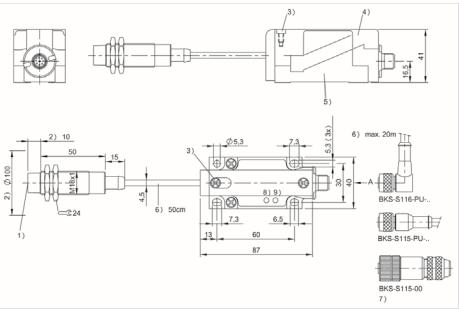


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present, 8) Cable length, 9) no cable



	<b>BIS00C7</b> BIS L-400-035-002-00-S115
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	RS232
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

. 1.1 1						
		03R 035	BISO BISO		BISO BISO	
Data carrier distance to metal	metal-fi	ree	metal-f	ree	metal-f	ree
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18			±15			
20			±15			
25			±6			
Dimensions in mm						

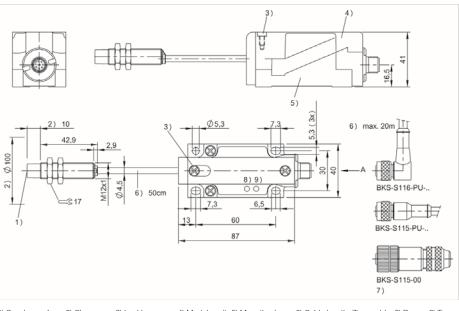


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



	BIS00C9 BIS L-400-035-003-00-S115
Product Group	LF (125 kHz)
Dimension	Ø 12 x 53 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	RS232
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
		BISO BISO	
Data carrier distance to metal		metal-f	ree
Data carrier clear zone			
Working distance for writing			
Working distance for reading		0-11	
Offset at distance			
	0	±6	
	3	±6	
	7	±4	
	8	±4	
	10	±2	
Dimensions in mm			

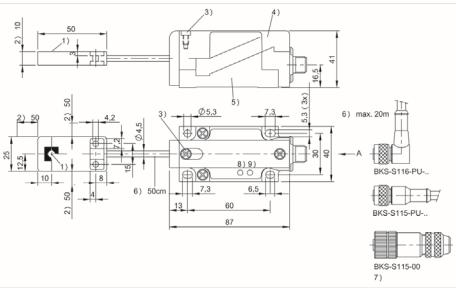


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



	BIS00CC BIS L-400-035-004-00-S115
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	ABS, interface PBT
Interface	RS232
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

rippropriate data earrier			
	BIS003R BIS0035		BIS003W BIS003F
Data carrier distance to metal	metal-free	metal-free	metal-free
Data carrier clear zone			
Working distance for writing			
Working distance for reading	0-23	0-27	0-16
Offset at distance			
0	±12	±15	±8
3	±12	±15	±8
7	±12	±15	±8
8	±12	±15	±8
10	±12	±15	±8
12	±12	±15	±4
15	±12	±15	±4
18	±8	±15	
20	±8	±15	
25		±6	
Dimensions in mm			

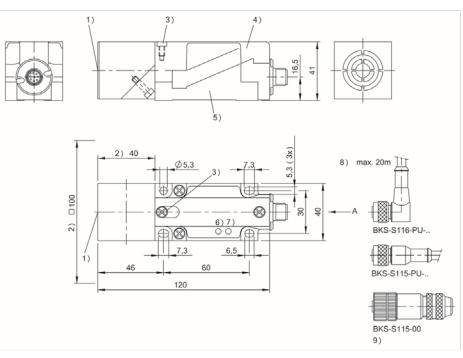


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



	BIS00C6 BIS L-400-035-001-02-S115
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin
Housing material	PBT
Interface	RS422
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

rippropriate data carrier													
		BISO	BIS003R		BIS003T			BISO	03U	BIS003W			
		BIS0	BIS0035		BIS0	BIS0038			BIS003C			BIS003F	
Data carrier distance to metal		metal- free	on metal	flush in metal	metal-	on metal	flush in metal	metal-	on metal	flush in metal	metal-		
Data carrier clear zone													
Working distance for writing													
Working distance for reading		0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20		
Offset at distance													
	0	±15	±10		±20	±12	±10	±30	±20	±18	±10		
	3	±15	±10		±20	±12	±10	±30	±20	±18	±10		
	5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10		
	8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10		
	10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10		
	12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10		
	15	±15	±8		±20	±12	±10	±30	±20	±18	±10		
	18	±15			±20	±12	±10	±30	±20	±14			
	20	±15			±20	±12		±30	±20	±14			
	24	±15			±20	±10		±30	±20	±12			
	28				±20			±30	±14	±12			
	30				±20			±30	±14				
	32				±20			±30	±14				
	35				±20			±30					
	40							±30					
Dimensions in mm													



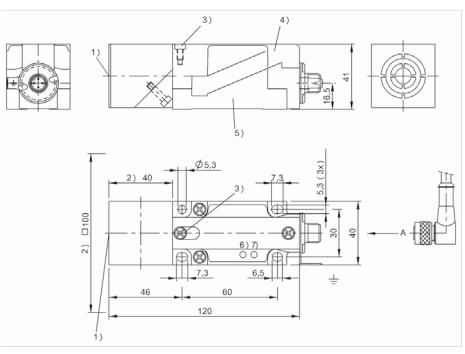
1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present, 8) Cable length, 9) no cable



IO-Link, 10 Bytes process data length	BIS00CZ BIS L-409-045-001-07-S4
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 4-pin
Housing material	PBT
Interface	IO-Link
Operating voltage Ub	1830 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

# Nur mit IO-Link-Master verwenden

Appropriate data carrier											
	BISC	BIS003R		BIS003T			<b>BISO</b>	03U	BIS00	03W	
	BISC	035		BIS0	038		BIS0	03C		BIS00	03F
Data carrier distance to metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal		on metal	flush in metal	metal- free	
Data carrier clear zone											
Working distance for writing											
Working distance for reading	0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20	
Offset at distance											
0	±15	±10		±20	±12	±10	±30	±20	±18	±10	
3	±15	±10		±20	±12	±10	±30	±20	±18	±10	
5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10	
8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10	
15	±15	±8		±20	±12	±10	±30	±20	±18	±10	
18	±15			±20	±12	±10	±30	±20	±14		
20	±15			±20	±12		±30	±20	±14		
24	±15			±20	±10		±30	±20	±12		
28				±20			±30	±14	±12		
30				±20			±30	±14			
32				±20			±30	±14			
35				±20			±30				
40							±30				
Dimensions in mm											

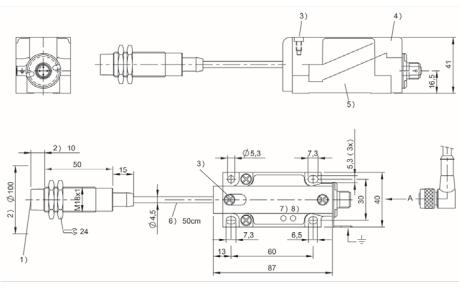


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present



IO-Link, 10 Bytes process data length	BIS00E0 BIS L-409-045-002-07-S4
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 4-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	IO-Link
Operating voltage Ub	1830 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

	BIS0		BIS0			03W
	BISO	035	BIS0	038	BIS0	03F
Data carrier distance to metal	metal-fr	ee	metal-free		metal-free	
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18			±15			
20			±15			
25			±6			
Dimensions in mm						

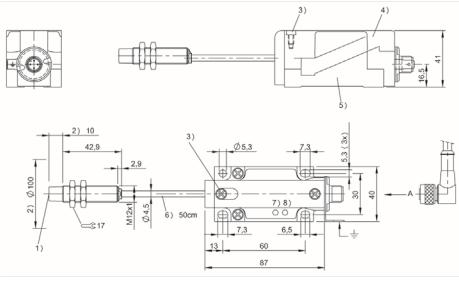


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present



IO-Link, 10 Bytes process data length	BIS00E1 BIS L-409-045-003-07-S4
Product Group	LF (125 kHz)
Dimension	Ø 12 x 53 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 4-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	IO-Link
Operating voltage Ub	1830 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
		BISO BISO	
Data carrier distance to metal		metal-f	ree
Data carrier clear zone			
Working distance for writing			
Working distance for reading		0-11	
Offset at distance			
	0	±6	
	3	±6	
	7	±4	
	8	±4	
	10	±2	
Dimensions in mm			

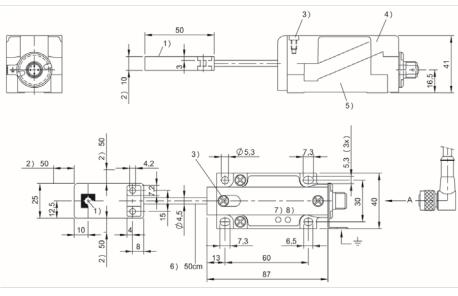


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present



IO-Link, 10 Bytes process data length	BIS00E2 BIS L-409-045-004-07-S4
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 4-pin, 0.50 m, PU
Housing material	ABS, interface PBT
Interface	IO-Link
Operating voltage Ub	1830 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

		03R 035	BISO BISO		BISO BISO	03W 03F
Data carrier distance to metal	metal-fi	ree	metal-f	ree	metal-f	ree
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18	±8		±15			
20	±8		±15			
25			±6			
Dimensions in mm						

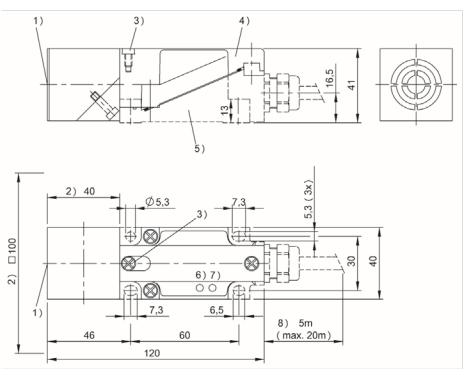


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present



	<b>BIS00CM</b> BIS L-405-033-001-05-MU
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	-
Housing material	PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

	1-1-0-0										* * * * * * * * * * * * * * * * * * * *
	BISO	103R		BIS0	03T		BISO	03U		BISOC	13W
	BISO	035		BIS0	038		BIS0	03C		BIS00	)3F
Data carrier distance to metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free	
Data carrier clear zone											
Working distance for writing											
Working distance for reading	0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20	
Offset at distance											
0	±15	±10		±20	±12	±10	±30	±20	±18	±10	
3	±15	±10		±20	±12	±10	±30	±20	±18	±10	
5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10	
8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10	
15	±15	±8		±20	±12	±10	±30	±20	±18	±10	
18	±15			±20	±12	±10	±30	±20	±14		
20	±15			±20	±12		±30	±20	±14		
24	±15			±20	±10		±30	±20	±12		
28				±20			±30	±14	±12		
30				±20			±30	±14			
32				±20			±30	±14			
35				±20			±30				
40							±30				
Dimensions in mm											

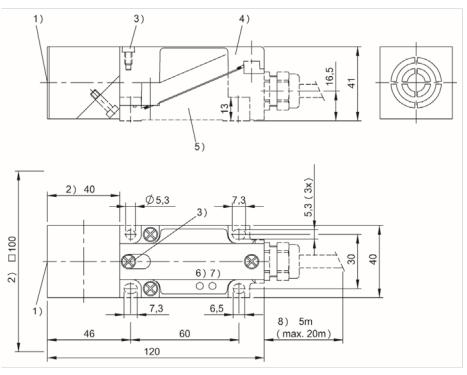


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present, 8) standard length



	<b>BIS00CT</b> BIS L-405-037-001-05-MU
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	-
Housing material	PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

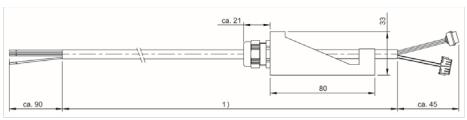
Appropriate data sarrier												
		BISO	03R		BIS0	03T		<b>BISO</b>	03U		<b>BISO</b>	03W
		BIS0	035		BIS0	038		BIS0	03C		BIS0	03F
Data carrier distance to metal		metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free	on metal	flush in metal	metal- free	
Data carrier clear zone												
Working distance for writing												
Working distance for reading		0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20	
Offset at distance												
	0	±15	±10		±20	±12	±10	±30	±20	±18	±10	
	3	±15	±10		±20	±12	±10	±30	±20	±18	±10	
	5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10	
	8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
	10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10	
	12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10	
	15	±15	±8		±20	±12	±10	±30	±20	±18	±10	
	18	±15			±20	±12	±10	±30	±20	±14		
	20	±15			±20	±12		±30	±20	±14		
	24	±15			±20	±10		±30	±20	±12		
	28				±20			±30	±14	±12		
	30				±20			±30	±14			
	32				±20			±30	±14			
	35				±20			±30				
	40							±30				
Dimensions in mm												



1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present, 8) standard length



	BCC00R2 BIS L-503-PU1-05
Product Group	LF (125 kHz)
Dimension	-
Installation	-
Antenna type	-
Connection	Cable with connector housing, 5.00 m, PU
Housing material	PBT
Interface	parallel
Operating voltage Ub	-
Ambient temperature	-
Protection degree	IP65
Approval/Conformity	CE

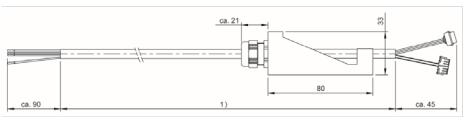


1) Cable length see text





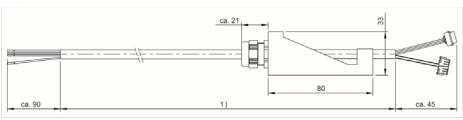
	BCC00R3 BIS L-503-PU1-10
Produktgruppe	LF (125 kHz)
Abmessung	-
Einbau	-
Antennenform	-
Anschluss	Cable with connector housing, 10.00 m, PU
Gehäusematerial	PBT
Schnittstelle	parallel
Betriebsspannung Ub	-
Umgebungstemperatur	-
Schutzart	IP67
Zulassung/Konformität	CE



1) Cable length see text



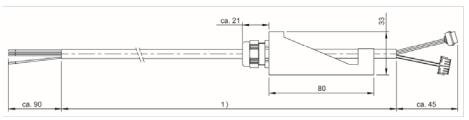
	BCC00R4 BIS L-503-PU1-15
Product Group	LF (125 kHz)
Dimension	_
Installation	-
Antenna type	-
Connection	Cable with connector housing, 15.00 m, PU
Housing material	PBT
Interface	parallel
Operating voltage Ub	-
Ambient temperature	-
Protection degree	IP65
Approval/Conformity	CE



1) Cable length see text



	BCC00R5 BIS L-503-PU1-20
Product Group	LF (125 kHz)
Dimension	-
Installation	-
Antenna type	-
Connection	Cable with connector housing, 20.00 m, PU
Housing material	PBT
Interface	parallel
Operating voltage Ub	-
Ambient temperature	-
Protection degree	IP65
Approval/Conformity	CE

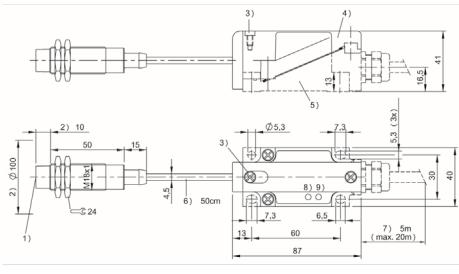


1) Cable length see text



	<b>BIS00CN</b> BIS L-405-033-002-05-MU
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	Brass, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

. T. L L			
	BIS003R BIS0035	BIS003T BIS0038	BIS003W BIS003F
Data carrier distance to metal	metal-free	metal-free	metal-free
Data carrier clear zone			
Working distance for writing			
Working distance for reading	0-23	0-27	0-16
Offset at distance			
0	±12	±15	±8
3	±12	±15	±8
7	±12	±15	±8
8	±12	±15	±8
10	±12	±15	±8
12	±12	±15	±4
15	±12	±15	±4
18		±15	
20		±15	
25		±6	
Dimensions in mm			

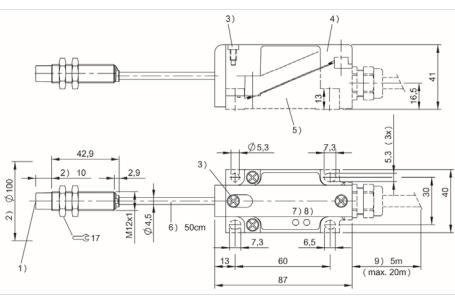


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) standard length, 8) Power, 9) Tag present



	<b>BIS00CP</b> BIS L-405-033-003-05-MU
Product Group	LF (125 kHz)
Dimension	Ø 12 x 53 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	Brass, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

. It is a few second se	
	BIS003W BIS003F
Data carrier distance to metal	metal-free
Data carrier clear zone	
Working distance for writing	
Working distance for reading	0-11
Offset at distance	
0	±6
3	±6
7	±4
8	±4
10	±2
Dimensions in mm	

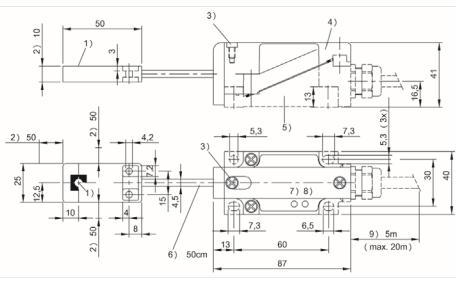


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) standard length, 8) Power, 9) Tag present



	<b>BISOOCR</b> BIS L-405-033-004-05-MU
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	ABS, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
	BIS003R BIS0035		BIS003W BIS003F
Data carrier distance to metal	metal-free	metal-free	metal-free
Data carrier clear zone			
Working distance for writing			
Working distance for reading	0-23	0-27	0-16
Offset at distance			
0	±12	±15	±8
3	±12	±15	±8
7	±12	±15	±8
8	±12	±15	±8
10	±12	±15	±8
12	±12	±15	±4
15	±12	±15	±4
18	±8	±15	
20	±8	±15	
25		±6	
Dimensions in mm			

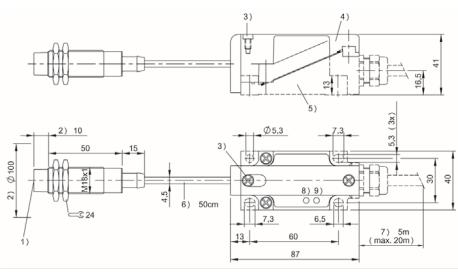


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present, 9) standard length



	<b>BIS00CU</b> BIS L-405-037-002-05-MU
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	Brass, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier						
	BIS003R BIS0035				BISO BISO	
Data carrier distance to metal	metal-free		metal-free		metal-free	
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18			±15			
20			±15			
25			±6			
Dimensions in mm						

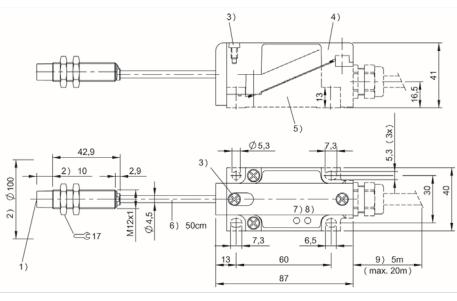


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) standard length, 8) Power, 9) Tag present



	<b>BIS00CW</b> BIS L-405-037-003-05-MU
Product Group	LF (125 kHz)
Dimension	Ø 12 x 53 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	Brass, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
		BISO BISO	
Data carrier distance to metal		metal-f	ree
Data carrier clear zone			
Working distance for writing			
Working distance for reading		0-11	
Offset at distance			
	0	±6	
	3	±6	
	7	±4	
	8	±4	
	10	±2	
Dimensions in mm			

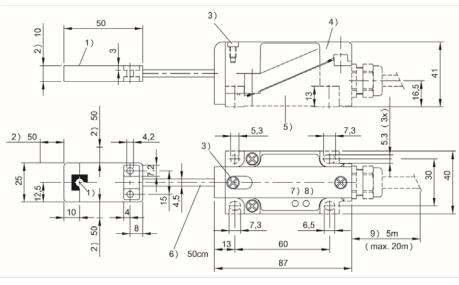


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present, 9) standard length



	<b>BIS00CY</b> BIS L-405-037-004-05-MU
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	0.50 m, PU
Housing material	ABS, interface PBT
Interface	parallel
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
	BIS003R BIS0035		BIS003W BIS003F
Data carrier distance to metal	metal-free	metal-free	metal-free
Data carrier clear zone			
Working distance for writing			
Working distance for reading	0-23	0-27	0-16
Offset at distance			
0	±12	±15	±8
3	±12	±15	±8
7	±12	±15	±8
8	±12	±15	±8
10	±12	±15	±8
12	±12	±15	±4
15	±12	±15	±4
18	±8	±15	
20	±8	±15	
25		±6	
Dimensions in mm			

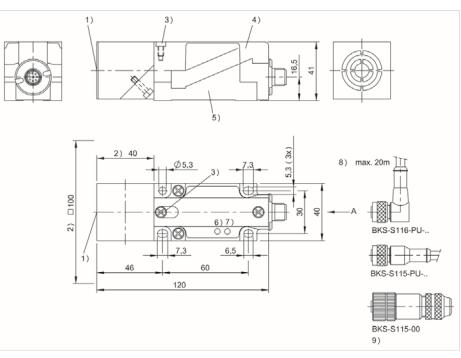


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) Power, 8) Tag present, 9) standard length



For processor units BAE003W and BAE003U (Easy Loop)	BIS00CH BIS L-400-043-001-02-S115
Product Group	LF (125 kHz)
Dimension	40 x 41 x 120 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin
Housing material	PBT
Interface	RS422 (Easy Loop)
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

	BIS003R BIS0035		BIS003T BIS0038		BIS003U BIS003C			BIS003W BIS003F		
Data carrier distance to metal	metal- free	on metal	flush in metal		on metal	flush in metal	metal- free	on metal	flush in metal	metal- free
Data carrier clear zone										
Working distance for writing										
Working distance for reading	0-30	0-15	5-12	0-40	0-24	0-18	0-55	0-32	0-28	0-20
Offset at distance										
0	±15	±10		±20	±12	±10	±30	±20	±18	±10
3	±15	±10		±20	±12	±10	±30	±20	±18	±10
5	±15	±10	±10	±20	±12	±10	±30	±20	±18	±10
8	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10
10	±15	±10	±7	±20	±12	±10	±30	±20	±18	±10
12	±15	±8	±7	±20	±12	±10	±30	±20	±18	±10
15	±15	±8		±20	±12	±10	±30	±20	±18	±10
18	±15			±20	±12	±10	±30	±20	±14	
20	±15			±20	±12		±30	±20	±14	
24	±15			±20	±10		±30	±20	±12	
28				±20			±30	±14	±12	
30				±20			±30	±14		
32				±20			±30	±14		
35				±20			±30			
40							±30			
Dimensions in mm										

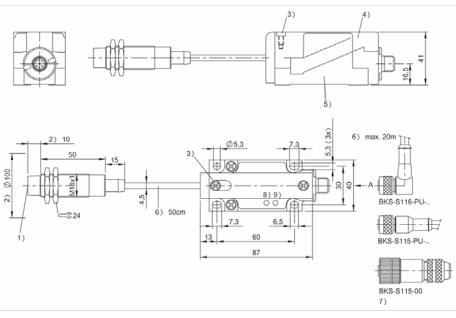


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Power, 7) Tag present, 8) Cable length, 9) no cable



For processor units BAE003W and BAE003U (Easy Loop)	BIS00CJ BIS L-400-043-002-02-S115
Product Group	LF (125 kHz)
Dimension	Ø 18 x 75 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	RS422 (Easy Loop)
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

rippropriate data carrier						
			BIS003T BIS0038		BISO BISO	03W 03F
Data carrier distance to metal	metal-free		metal-free		metal-free	
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18			±15			
20			±15			
25			±6			
Dimensions in mm						

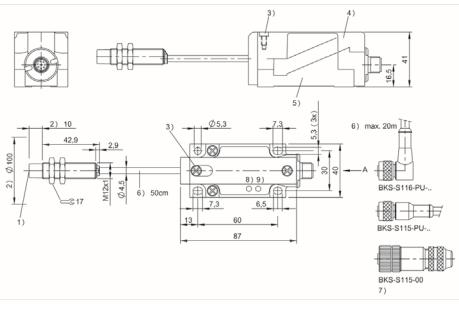


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



For processor units BAE003W and BAE003U (Easy Loop)	<b>BISOOCK</b> BIS L-400-043-003-02-S115
Product Group	LF (125 kHz)
Dimension	Ø 12 x 53 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	Brass, interface PBT
Interface	RS422 (Easy Loop)
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier			
		BISO BISO	
Data carrier distance to metal		metal-f	ree
Data carrier clear zone			
Working distance for writing			
Working distance for reading		0-11	
Offset at distance			
	0	±6	
	3	±6	
	7	±4	
	8	±4	
	10	±2	
Dimensions in mm			

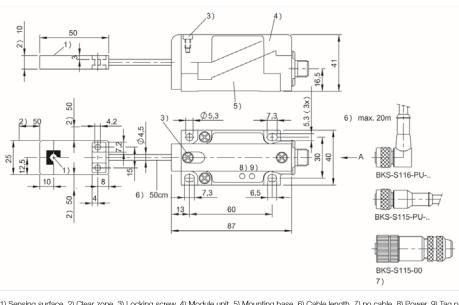


1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



For processor units BAE003W and BAE003U (Easy Loop)	BIS 0.0GL BIS L-400-043-004-02-S115
Product Group	LF (125 kHz)
Dimension	25 x 10 x 50 mm
Installation	metal-free (clear zone)
Antenna type	round
Connection	Connector, M12x1 connector, 8-pin, 0.50 m, PU
Housing material	ABS, interface PBT
Interface	RS422 (Easy Loop)
Operating voltage Ub	19.226.4 VDC
Ambient temperature	070 °C
Protection degree	IP67
Approval/Conformity	CE, UL-FILE E227256, Vol.X1, BIS

Appropriate data carrier						
			BISO BISO		BISO BISO	
Data carrier distance to metal	metal-f	ree	metal-f	ree	metal-f	ree
Data carrier clear zone						
Working distance for writing						
Working distance for reading	0-23		0-27		0-16	
Offset at distance						
0	±12		±15		±8	
3	±12		±15		±8	
7	±12		±15		±8	
8	±12		±15		±8	
10	±12		±15		±8	
12	±12		±15		±4	
15	±12		±15		±4	
18	±8		±15			
20	±8		±15			
25			±6			
Dimensions in mm						



1) Sensing surface, 2) Clear zone, 3) Locking screw, 4) Module unit, 5) Mounting base, 6) Cable length, 7) no cable, 8) Power, 9) Tag present



	BAE00K4 BIS L-870-1-008-X-001	
Product Group	LF (125 kHz)	
Product name	WLAN	
Dimension	100 x 51 x 265 mm	
Antenna type	round	
Use	for data carriers Ø ≥ 20 mm	
Display	TFT Touchscreen-display (color): 480x640 VGA resolution	
Keypad	52 keys, alphanumeric	
Operating voltage Ub	3.7 V DC rechargeable battery pack	
Storage temperature	-4060 °C	
Ambient temperature	-1050 °C	
Protection degree	IP65	
Approval/Conformity	CE	
Productview	Page 526	

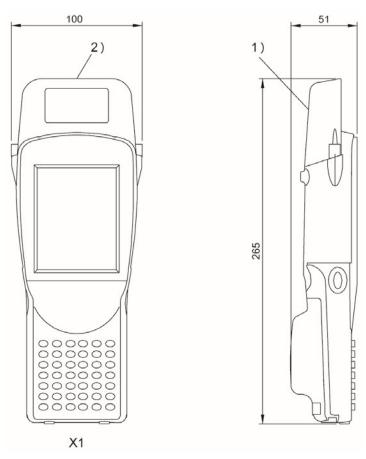






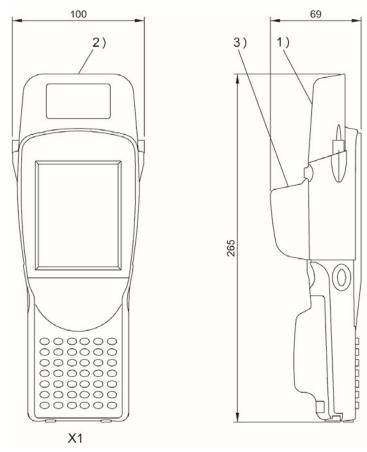
BAE00EA BIS L-870-1-008-X-004	BAE00EJ BIS L-873-1-008-X-001
LF (125 kHz)	LF (125 kHz)
WLAN + 1D	WLAN
100 x 69 x 265 mm	100 x 51 x 265 mm
round	round
for data carriers Ø ≥ 20 mm	for data carriers Ø < 20 mm
TFT Touchscreen-display (color): 480x640 VGA resolution	TFT Touchscreen-display (color): 480x640 VGA resolution
52 keys, alphanumeric	52 keys, alphanumeric
3.7 V DC rechargeable battery pack	3.7 V DC rechargeable battery pack
-4060 °C	-4060 °C
-1050 °C	-1050 °C
IP65	IP65
CE	CE
Page 526	Page 527

# 526 | RFID | LF (125 kHz)



1) Sensing surface, 2) See data for antenna form

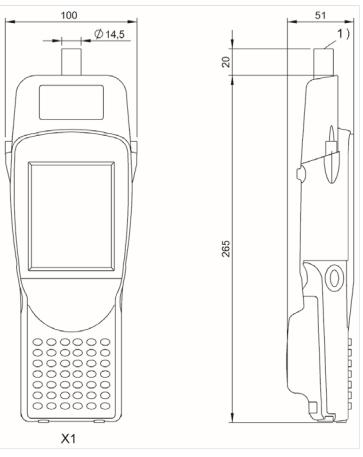
## BAE00K4



1) Sensing surface, 2) See data for antenna form, 3) Barcode 1D-Scanner

# BAE00EA

Accessories



1) Sensing surface, 2) See data for antenna form

#### BAE00EJ

**RFID** 

# BASICS AND GLOSSARY





Processor unit

Essential component of an RFID system which is used for signal processing and preparation. Usually used or combined with an integrated interface for connecting to the controller/PC

system. It is also referred to as a controller.

Autoclave compatible

Capable of being thermally treated in the pressure area of a gas-tight, closable pressure container. The object is to sterilize materials or cure materials in this pressure container, the so-called autoclave, to vulcanize tires and belts and compress fiber composites. Selected

data carriers are suitable for use in autoclaves.

BIS C

Balluff RFID product group which describes low frequency (LF) RFID solutions operating at

70/455 kHz. These products are traditionally used for tool identification (Tool-ID).

BIS L/VL

Balluff RFID product group which describes low frequency (LF) RFID solutions operating at 125 kHz. These are suited for simple identification tasks.

BIS M/VM

Balluff RFID product group which describes high frequency (HF) RFID solutions, operating at 13.56 MHz. It supports ISO standards (e.g. DIN ISO 15693, DIN ISO 14443A) and is suitable for a policy of applications.

a variety of applications.

BIS U/VU

Balluff RFID product group which describes ultra-high frequency (UHF) system solutions operating at 860 to 960 MHz. Especially suited for applications in which long read distances and multi-tagging are required.

BIS V

Designation for a Balluff RFID processor/controller unit. This version supports read heads/antennas from the product families BIS L, BIS C, BIS M, BIS U and IO-Link.

Flush installation

Specification for sensor/read-write head installation to indicate whether the sensor or read/write head may be embedded in metal up to the active surface. This is a function of its design and ensures flawless operation. The switching distance/range is less than for differently constructed sensors/read-write heads of the same size.

Code present

Message indicating that the data carrier is within the detection range of the read/write head. The data can now be read and written.

**CRC Check** 

Cyclic redundancy check. This is a procedure for determining a check value for data in order to detect errors in transmission or saving.

Data bolt

A threaded body with integrated data carrier which is available in various thread sizes, bolt sizes and materials.

Data coupler RFID	Data transmitter which uses induction to send data over a short air gap, thereby eliminating a double mechanical interface.
Data screw	Data carrier which is integrated into a threaded body. The threaded body is available in various thread sizes, screw sizes and materials. Also referred to as databolt.
Data carrier	Electronic data storage device as part of an RFID system for data of any kind. Can be read or programmed by computers, peripherals or automation equipment. Also referred to as a tag. For use in industrial applications there are data carriers in various forms (round, rectangular, special form factors), made of various materials and with different antenna technologies.
Data carrier chip	Memory chip in a data carrier which defines the memory capacity and memory structure.
DIN ISO 14443	International series of standards for non-contact chip cards. These are used in identification systems and access control, but also for payment applications such as credit cards, public transportation tickets etc. Operates at a frequency of 13.56 MHz.
DIN ISO 15693	International series of standards for non-contact chip cards, access control and payment applications. Operates at a frequency of 13.56 MHz and is the prevailing standard in automation.
Adapter ring	Mechanical spacer inserted between the image sensor and lens so that the flange focal distance and thereby the minimum and maximum working distance and the focus range are changed. By this means a standard lens can be used to achieve higher magnifications.
Docking station	Device for connecting portable devices such as an RFID handheld device to a fixed power source. Also called a docking station.
Dynamic read mode	Operating mode of an RFID solution: The processor unit accepts the read/write request from the control system and stores the information regardless of whether there is a data carrier in the active range of the read/write head. As soon as a data carrier enters the active range of the read/write head, the job is executed. This is also known simply as dynamic mode.
Easy loop ID	BIS L system approach with the ability to connect up to 16 read heads to a higher level system through a single processor unit.
Easy Tool-ID	Workaround for machine tools that do not have an integrated tool ID function. Consists of a tool stand with integrated read/write head, a processor unit, a microcontroller and the power supply.

#### E-Kanban

A system which uses various technologies for controlling the use of components and materials in the manufacturing process. In the electronic version, so-called E-Kanban, RFID data carriers and barcodes replace conventional kanban instruments such as cards. The result is a faster information flow.

#### Ferrite antenna

Rod shaped inductive antenna for receiving RFID signals. It is built into the data carrier as well as the read/write head and has a polarizing and directional characteristic. When the end of a ferrite bar is pointed at the transmitter, the receiving field strength and thereby the read distance between data carrier and read/write head is reduced. The data carrier and read/write head must therefore be calibrated to each other.

#### Clear zone (RFID)

Area within which a data carrier is mounted in metallic surroundings to achieve a prescribed read/write distance.

#### Mounting bracket

Mechanical accessory for mounting read/write heads, data couplers and processor units. May include clamps, mounting plates, mounting bases.

# Handheld RFID reader/writer Handheld programmer, Handy programmer

Device for portable writing and reading data carriers. Available for the various technologies LF (low frequency), HF (high frequency), UHF (ultra-high frequency). Ideal for use in harsh environments. Data is transmitted over optional WLAN, Bluetooth or a wired USB connection.

#### HF

High frequency of 13.56 MHz. Especially suited for use of RFID technology at close range up to 400 mm. The energy transmission of this high-frequency identification system is by means of a magnetic field using inductive coupling.

#### High memory

Data carriers with a memory capacity > 8K. The performance specifications from applications in automation also require high speed data transmission. Both can be achieved using selected components.

# High-speed data carrier

RFID memory which was developed for applications in which it must provide the data to the controller system time-optimized. In combination with the associated read heads two to three times the read speed can be achieved compared with applications compliant with the DIN ISO 15693 standard.

# High-temperature tag

RFID data carrier for temperature-resistant use in industrial environments at temperatures up to 220 °C (storage temperature).

#### High-temperature data carrier

RFID data carrier for temperature-resistant use in industrial environments at temperatures up to 220 °C (storage temperature).

#### Hollow taper shank (HSK)

Tool holder used in machine tools. Integration into the tool is extremely simple thanks to the standardized size for installation in hollow shank tapers HSK in accordance with DIN 68871-A and steep tapers SK in accordance with ISO/DIS 12164-1.

**HSK** Switching hysteresis when target is backed off Self-adhesive RFID data carrier Adhesive label Clamp Mechanical accessory for mounting read/write heads, data couplers and processor units. Includes mounting brackets, mounting plates, and mounting bases. Configuration file (GSD, GSDML, File (driver file) for incorporating fieldbus components into the controller. The file contains the EDS, ...) fieldbus-specific settings. Charger, Accessory for the handheld programmer, the handy programmer, and the handheld device. charging cradle Read head The part of an RFID system that supplies the data carrier with power and reads the data stored on it. The read head then passes the data to a processor unit which further processes the data. LF Low frequency (70 kHz or 125 KHz). The power in LF identification systems is transmitted via a magnetic field by means of inductive coupling. Appropriate for use in difficult conditions such as metal surroundings. Air interface Air gap between the data carrier and (read/)write head through which the data and energy are transmitted. Metal-free installation Installation/mounting specification, generally defines an installation situation needed for proper function without the use of metallic materials in order to achieve defined data sheet values. Mifare World's most often used contactless chip card technology. Complies with ISO-Standards ISO 7816 and ISO 14443A. Mold ID System solution for automated managing of injection molding tools in the plastics industry. Mechanical accessory for mounting read/write heads, data couplers and processor units. Mounting bracket/base/plate Examples are clamping holders or mounting brackets. NFC Near field communication: An international transmission standard based on RFID for contactless exchange of data using electromagnetic induction and loosely coupled coils over short distances of a few centimeters and a data transfer rate of maximum 424 kBit/s.

#### Non-flush mounting

Specification for installing sensors or read/write heads which do not have a metal housing surrounding their sensing face. These can be recognized by their "caps". This design ensure flawless sensor function. The switching distance/range and permissible offset are greater than for flush mount sensors or read/write heads of the same size.

# Pistol grip

Accessory for the handheld programmer, the handy programmer, and the handheld device.

#### Process data buffer

In processor units connecting multiple read/write heads the process data buffer is divided into read/write head-specific areas. Process data is the data which is obtained from a technical process by means of a read/write head. The process data represents the current status.

## Checksum

Information written to the data carrier as 2 bytes. 2 bytes per block are lost. A detailed listing is contained in the manual for the processor unit.

#### RFID

Radio frequency identification: Communication technology for non-contact and automatic identification of objects (including merchandise, goods, people, animals using radio waves).

#### Reader chip

Memory chip in a data carrier which defines the memory capacity and memory structure.

# RFID data carriers

Electronic data storage medium as part of an RFID system. It can be read and, in specific configurations, also written. Also called a transponder.

Switching distance	Size	Switching distance
Standard-switching distance according to EN 60947-5-2		
2x switching distance compared to standard	Ø 3 mm*	1 mm flush
	Ø 4 mm/M5*	1.5 mm flush
	Ø 6.5 mmM30	1.52-x
3x switching distance compared to standard	Ø 3 mm*	3 mm non-flush
	Ø 4 mm/M5*	5 mm non-flush
	Ø 6.5 mmM12	2.23 <b>-</b> x
	M18M30	depending on version
4x switching distance compared to standard		

<sup>\*</sup>Information for switching distance in mm. The switching distances of these sensors are not standardized.

## Round antenna

Device for receiving RFID signals. In contrast to the bar/ferrite antenna it has no polarizing or directional effect. The electrostatic lobe is distributed evenly around the antenna. The round antenna is used both in data carriers and in the read/write head. Therefore these need to be tuned to each other.

#### Read/write head

Part of an RFID system that supplies the data carrier with power and reads the data stored on it and stores new data. The read head then passes the data to a processor unit which further processes the data.

rier type (FRAM, EEPROM) and the transmission standard. Service interface Connection point for various devices. For service purposes it sends device-specific setting data and is not suitable or standardized as a process interface. Simultaneous operation Multiple read/write heads are read by a processor unit (controller) simultaneously. SK International abbreviation for taper shank, a standardized tool holder in the main spindle of a machine tool. It is used for fast attachment and precise holding of the tool. Slow tag detection Data carrier detection whereby the antenna on the read/write head is switched on for detection only every 200 ms. Rod antenna Rod shaped inductive antenna for receiving RFID signals (ferrite antenna). It is built into the data carrier as well as the read/write head and has a polarizing and directional characteristic. When the end of a ferrite bar is pointed at the transmitter, the receiving field strength and thereby the read distance between data carrier and read/write head is reduced. The data carrier and read/write head must therefore be calibrated to each other Static read mode Mode of operation of an RFID system. The data carrier remains in place in front of the read/write head. This enables a greater read/write distance than in dynamic mode. Standardized form of a tool holder for clamping various tools in the main spindle of a machine Taper tool. The taper is standardized in DIN ISO 7388 Part 1. The main field of application is in milling machines. Subnet 16 Special solution approach for systematic wiring and for operating multiple read/write heads with a gateway component. Electronic data storage device used as part of an RFID system for data of any kind. Can be read Tag or programmed by computers, peripherals or automation equipment. For use in industrial applications there are data carriers in various forms (round, rectangular, special form factors), made of various materials and with different antenna technologies. Also referred to as a data carrier. Tool ID Identification of tools and tool data for automated detection, traceability of tool data in the area of machine tools. Data carriers and read/write heads are generally installed in metallic surroun-

dings. The requirements for read distance and installation conditions are generally high.

Time a data carrier requires for detecting/transmitting data. Comprised of: Data carrier detection + read/write time of the data blocks taken together. The read/write time varies with the data car-

Read/write time data carrier

UID Unique identifier for RFID data carriers. Each number is assigned only once.

UHF Ultra high frequency (865 to 960 MHz). The power transmission in UHF identification systems ta-

kes place by means of electromagnetic waves as in the classic radio systems. Appropriate for

use over larger distances (several meters).

Offset Positioning tolerance between the read/write head and the data carrier

Workpiece identification Identification of workpieces, semi- and finished products or workpiece carriers. The require-

ments vary depending on the materials used. Compared with tool identification the requirements for read distance are generally low to moderate. "Dynamic reading" operating mode is often

used.

Tool identification Identification of tools and tool data for automated detection, traceability of tool data in the area

of machine tools. Data carriers and read/write heads are generally installed in metallic surroun-

dings. The requirements for read distance and installation conditions are generally high.

RFID SYSTEMS HF (13.56 MHZ) BIS M RFID SYSTEMS LF (70/455 KHZ) BIS C RFID SYSTEMS LF (125 KHZ) BIS L

# Mounting

# Flush in steel

The sensing surface can be mounted on the surface of steel so that it is even with adjacent areas.

# Non-flush on steel

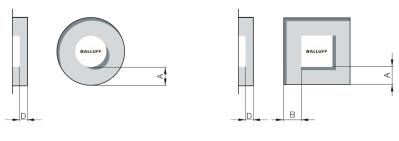
The sensing surface must not be in contact or surrounded by steel.

#### Non-meta

The entire clear zone must remain free of any type of metal.

# Mounting in steel

To reach the specified read/write distance, the data carrier in the metallic environment must be mounted within a certain metal-free clear zone.



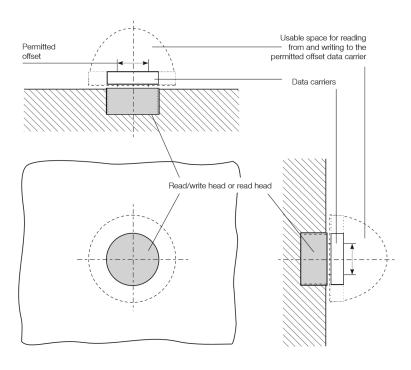
Round data carriers

Block-style data carriers

For further information see data sheets of read/write heads on www.balluff.com

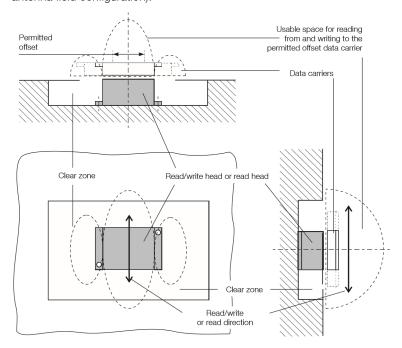
Spatial arrangement of read/write head or read head and data carrier The key to reliable data exchange between the read/write head or read head and the data carrier is maintaining sufficient dwell time of the data carrier within a specified spatial distance from the read/write head or read head.

For a static read/write or read operation, the data carrier comes to a complete stop in front of the read/write or read head; This enables a larger distance between the two.



Spatial arrangement of read/write heads or read head and data carrier for non-directional read/write heads or read heads and non-flush mounting (round antenna).

For dynamic operation the data carrier is read or programmed on the fly as it moves past the read/write head or read head. The shorter distance is necessary in order to achieve as large a read/write path or read path as possible. Each read/write head or read head has certain data carriers which can be used with it (the pairing is based on physical size and antenna field configuration).



Spatial arrangement of read/write heads or read head and data carrier for directional read/write heads or read heads and nonflush mounting (rod antenna).

# RFID SYSTEMS HF (13.56 MHZ) BIS M

Read times BIS M-1xx-0x and BIS M-1xx-20

EEPROM – data carrier with 16 byte blocks		FRAM – data carrier with 16 byte blocks	
Bytes	Read time	Bytes	Read time
0 to 15	20 ms	0 to 15	30 ms
For each additional started 16 bytes add additional	10 ms	For each additional started 16 bytes add additional	15 ms

Read times for BIS M-1xx-1x and BIS VM-3xx-401-S4

FRAM – data carrier with 64 byte blocks	
Bytes	Read time
0 to 63	14 ms
For each additional started 64 bytes add additional	6 ms

Write times BIS M-1xx-0x and BIS M-1xx-20

EEPROM – data carrier with 16 byte blocks		FRAM – data carrier with 16 byte blocks	
Bytes	Read time	Bytes	Read time
0 to 15	40 ms	0 to 15	60 ms
For each additional started 16 bytes add additional	30 ms	For each additional started 16 bytes add additional	40 ms

Write times for BIS M-1xx-1x and BIS VM-3xx-401-S4

FRAM – data carrier with 64 byte blocks	
Bytes	Read time
0 to 63	30 ms
For each additional started 64 bytes add additional	15 ms

Write/read cycles

Data carriers	Memory type	Write cycles	Read cycles	Data retention time
112 bytes	EEPROM	100000	Unlimited	10 years
160 bytes	EEPROM	100000	Unlimited	10 years
736 bytes	EEPROM	100000	Unlimited	10 years
752 bytes	EEPROM	100000	Unlimited	10 years
992 bytes	EEPROM	100000	Unlimited	10 years
2,000 bytes	FRAM	Unlimited	Unlimited	10 years
8,192 bytes	FRAM	Unlimited	Unlimited	10 years
32,768 bytes	FRAM	Unlimited	Unlimited	10 years
65,536 bytes	FRAM	Unlimited	Unlimited	10 years
131,072 bytes	FRAM	Unlimited	Unlimited	10 years

# Minimum distance between two data carriers

	BIS M-122-01/L, BIS M-122-02/L	BIS M-110-02/L	BIS M-101-01/A, BIS M-111-02/A	BIS M-102-01/L, BIS M-112-02/L	BIS M-105-01/A, BIS M-105-02/A	BIS M-108-02/A	BIS M-120-01/L	BIS M-150-02/A, BIS M-150-02/A
BIS M-300		>100	>100	>150	>100	>100		
BIS M-301		>200	>200	>200	>100	>200	>250	
BIS M-302, BIS VM-307	>100	>100	>100	>100	>100	>100		
BIS M-304	>100	>100	>100	>100	>100	>100		
BIS M-400-007-001-00-S115		>100	>100	>150	>100	>100		
BIS M-401-007-001-00-S115		>200	>200	>200	>100	>200	>250	
BIS M-400-007-002-00-S115	>100	>100	>100	>100	>100	>100		
BIS M-351, BIS VM-351								>250
BIS M-451-007-001-00-S115								>250

Dimensions in mm

# Minimum distance between two read/write heads

BIS M-300	200
BIS M-301	600
BIS M-351/BIS VM-351	600
BIS M-302/BIS VM-307	100
BIS M-304	100
BIS M-400-007-001-00-S115	200
BIS M-401-007-001-00-S115	600
BIS M-451-007-001-00-S115	600
BIS M-400-007-002-00-S115	100
BIS M-410-007-002-00-S115	200
BIS M-411-007-002-00-S115	300
BIS VM-305-001-S4	100
BIS VM-341-401-S4	600
BIS VM-343-401-S4	50
BIS VM-344-401-S4	200
BIS VM-345-401-S4	200
BIS VM-346-401-S4	50
BIS VM-348-401-S4	50
BIS VM-352-001-S4	100
BIS VM-355-401-S4	200

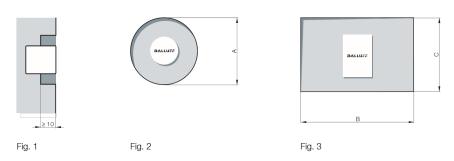
Dimensions in mm

# RFID SYSTEMS LF (70/455 KHZ) BIS C

#### Installation in aluminum

#### With clear zone, static operation

When installing components in aluminum, provide clear zones for trouble-free operation. In static operation, the depth of the clear zone in aluminum of at least 10 mm must be observed, Figure 1. Clear zone dimension A corresponds to the diameter of the larger communication partner (data carrier or read/write head) plus the maximum possible offset (see information for read/write head), Figure 2. In combination with the read/write heads BIS C-318, 327, 328, 350, 351 and 355, dimension B and C is calculated over the length and width of the larger communication partner (data carrier or read/write head) plus the maximum possible offset (see information for read/write head), Figure 3.



# With clear zone, dynamic operation

In dynamic operation, the depth of the clear zone in aluminum also has to be at least 10 mm, Figure 1. Clear zone dimension A corresponds to twice the diameter of the larger communication partner and the equivalent of the diameter of the smaller communication partner. Clear zone dimension C corresponds to the diameter of the larger communication partner plus the corresponding maximum offset (see information for read/write head), Figure 4. In combination with the read/write heads BIS C-318, 327, 328, 350, 351 and 355, dimension B is calculated from twice the read/write distance (see information about read/write heads) plus the width of the data carrier. Clear zone dimension C corresponds to the read/write head length plus the corresponding maximum offset (see specification for read/write head), Figure 5.

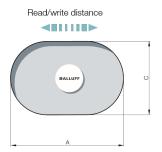


Fig. 4

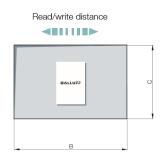


Fig. 5

# Read/write cycles

Data carriers	Memory type	Coding	Write cycles up to 30 °C	Write cycles up to 70 °C	Read cycles	Memory organization
511 bytes	EEPROM	-04	1000000	500000	Unlimited	32-byte blocks
1023 bytes	EEPROM	-05	1000000	500000	Unlimited	32-byte blocks
2047 bytes	EEPROM	-11	1000000	500000	Unlimited	64-byte blocks
8 kbytes	FRAM	-32	Unlimited	Unlimited	Unlimited	64-byte blocks

#### Read times in static mode

For double read and compare:

Data carrier with 32 bytes pe	r block	Data carrier with 64 bytes per block			
Bytes	Read time	Bytes	Read time		
From 0 to 31	110 ms	From 0 to 63	220 ms		
For each additional started 32 bytes add additional	120 ms	For each additional started 64 bytes add additional	230 ms		
From 0 to 255	= 950 ms	From 0 to 2047	= 7350 ms		

# Write times in static mode

Includes checking and comparing:

Data carrier with 32 bytes pe	r block	Data carrier with 64 bytes per block			
Bytes	Write time [ms]	Bytes	Write time [ms]		
From 0 up to 31	110 + n × 10	From 0 up to 63	220 + n × 10		
≥ 32	$y \times 120 + n \times 10$		$y \times 230 + n \times 10$		
From 0 up to 255	= max. 3510	From 0 up to 2047	= max. 27830		

n = Number of contiguous bytes to write

y = Number of blocks to process

#### Read times in dynamic operation

Read times within the 1st block for double read and compare:

Data carrier with 32 bytes pe	r block	Data carrier with 64 bytes per block			
Bytes	Read time	Bytes	Read time		
From 0 up to 3	14 ms	From 0 up to 3	14 ms		
For all additional bytes	3.5 ms	For all additional bytes	3.5 ms		
From 0 up to 31	112 ms	From 0 up to 64	224 ms		

The times indicated apply after the data carrier has been detected. If the tag has not been recognized, an additional 30 ms must be added to allow for creating the energy field necessary to recognize the data carrier.

#### Memory organization

Memory size up to 1023 bytes = 32 bytes per block Memory size 2047 bytes and larger = 64 bytes per block

#### Maximum speed

To calculate the permitted speed in which the data carrier and head move relative to each other, the static distance values are used. The permissible speed is:

$$V_{\text{max.perm.}} = \frac{\text{Path}}{\text{Time}} = \frac{2 \times |\text{offset value}|}{\text{Processing time}}$$

The offset value is dependent on the read/write distance actually used in the system.

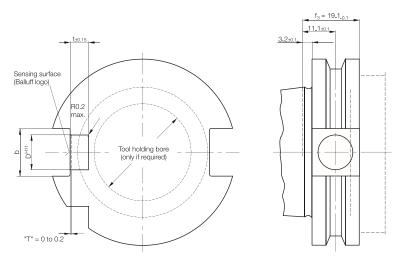
Processing time = 
$$\frac{\text{Data carrier}}{\text{response time}}$$
 =  $\frac{\text{Read/write time}}{\text{response time}}$  + of first block +  $\frac{1}{1}$  × for additional to be read +  $\frac{1}{1}$  × for additional started blocks

n1 = number of started blocks

# Installation in taper SK

Data Carriers	BIS C-12	2		BIS C-10	3		BIS C-10	5	
Taper DIN 69871-A	D <sup>H11</sup>	t ±0.15	rpm <sub>max</sub>	DH11	t ±0.15	rpm <sub>max</sub>	D <sup>H11</sup>	t± 0.15	rpm <sub>max</sub>
No. 30	10	4.65	90000	12	8.15	68000	12	6.15	68000
No. 40	10	4.65	75000	12	8.15	54000	12	6.15	54000
No. 45	10	4.65	66000	12	8.15	43000	12	6.15	43000
No. 50	10	4.65	59000	12	8.15	33000	12	6.15	33000

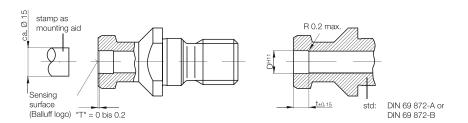
#### Dimensions in mm



# Installation in retention knob

Data Carriers	BIS C-122	!	BIS C-10	3	BIS C-10	05
Taper DIN 69871-A	D <sup>H11</sup>	t ±0.15	D <sup>H11</sup>	t ±0.15	D <sup>H11</sup>	t ±0.15
No. 30						
No. 40	10	4.65				
No. 45	10	4.65	12	8.15	12	6.15
No. 50	10	4.65	12	8.15	12	6.15

# Dimensions in mm



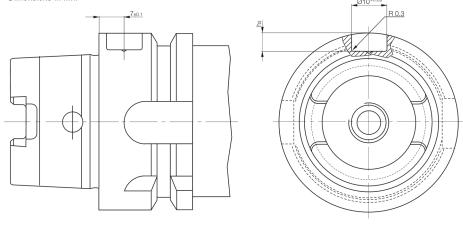
#### Installation:

- 1. Degrease gluing surfaces.
- 2. Apply a bead of glue approximately 3 mm wide around the perimeter of the data carrier housing (recommended glue e.g. LOCTITE Hysol 1C or UHU-Plus endfest 300), observe manufacturer's processing instructions
- 3. Press in data carrier housing manually, observe dimension "T"
- 4. Remove excess glue
- 5. Allow to cure

# Installation in hollow shank taper HST

Data Carriers	BIS C-122	
HST Form A ISO/DIN 12164-1	h <sub>3+0,20</sub>	rpm <sub>max</sub>
32	5.4	96000
49	5.2	80000
50	5.1	75000
63	5	65000
80	4.9	57000
100	4.9	48000

#### Dimensions in mm



# Mechanical strength

Data carriers and read/write heads BIS C-1xx, BIS C-3xx				
Shock load	100 g/6 ms per EN 60068-2-27 and 100 g/2 ms per EN 60068-2-29			
Vibration	20 g, 102000 Hz per EN 60068-2-6			

Values apply to data carriers BIS C-1xx and read/write heads BIS C-3xx except for the non-potted read/write heads BIS C-350, BIS C-351, BIS C-352 and BIS C-355.

Processor units and non-potted read BIS C-6xxx, BIS C-350, BIS C-351, B	
Shock load	15 g/11 ms per EN 60068-2-27 and 15 g/6 ms per EN 60068-2-29
Vibration	5 g, 10150 Hz per EN 60068-2-6

# RFID SYSTEMS LF (125 KHZ) BIS L

# easy loop® communication module

easy loop® provides compact read heads and a communication module for simple connection to the controller at minimal cost for extending BIS L systems. Prefabricated cable and connectors for fast, proper connections. No need to configure addresses.

Install the BIS L simply by connecting up to eight read heads on each of two lines with the easy loop® interface. One cable is all you need for the simple installation of BIS L, a separate power supply is not necessary. All processor units function independently to allow dynamic operation: Data is transferred reliably when the data carrier passes by.

#### Read times BIS L-1xx

Serial number detection typically 110 ms\*

Data carrier with 4 byte blocks				
Bytes	Read time			
From 0 to 3	180 ms			
For each additional started 4 bytes add additional	90 ms			

#### Read times BIS L-1xx

Serial number detection = reading data carriers = typically 100 ms\*

#### Write times BIS L-1xx

Data carrier with 4 byte blocks				
Bytes	Write time			
From 0 to 3	305 ms			
For each additional started 4 bytes add additional	215 ms			

<sup>\*</sup>Only applies to the parameter type and output of the serial number.

All information is provided as general values. Deviations are possible depending on the application and combination of read/write head and data carrier.

Minimum distance between two data carriers

	BIS L-100-01/L	BIS L-101-01/L	BIS L-102-01/L	BIS L-103-05/L	BIS L-200-03/L	BIS L-100-05/L-R0	BIS L-201-03/L	BIS L-101-05/L-R0	BIS L-202-03/L	BIS L-102-05/L-R0	BIS L-203-03/L	BIS L-103-05/L-R0	BIS L-150-05/A
BIS VL-300-001-S4	250	300	400	250	250	250	300	300	400	400	250	250	
BIS VL-301-001-S4	300	400	500	350	350	350	400	400	500	500	350	350	
BIS VL-302-001-S4	300	400	500	350	350	350	400	400	500	500	350	350	
BIS VL-304-001-S4	150	200	200	180	180	180	200	200	250	250	180	180	
BIS VL-306-001-S4	80			50							50		
BIS VL-350-001-S4													50

Dimensions in mm

Minimum distance between two read/write heads

BIS VL-300-001-S4	400
BIS VL-301-001-S4	800
BIS VL-302-001-S4	200
BIS VL-304-001-S4	200
BIS VL-306-001-S4	100
BIS VL-350-001-S4	100

Dimensions in mm